

Lehigh Southwest Cement Company

Permanente Plant 24001 Stevens Creek Boulevard Phone (408) 996-40001 Fax (408) 725-1019 www.lehighcement.com

Director, Compliance and Enforcement Bay Area Air Quality Management District 939 Ellis Street San Francisco, CA 94109 Attn: Title V Reports

January 30, 2015

Subject: Major Facility Review Permit Report of Required Monitoring

Period July 1, 2014 to December 31, 2014 Lehigh Southwest Cement Company

**BAAQMD Facility ID # A0017** 

#### Dear Sir/Madam:

Attached please find Lehigh Southwest Cement Company (LSCC) semiannual Report of Required Monitoring to satisfy BAAQMD Regulation 2-6-502, Monitoring Report, Major Facility Review Report, Regulation 3, Fees, and MOP Volume II, Part 3, §4.7, Recordkeeping and Reporting Requirements, for the Permanente Plant located at 24001 Stevens Creek Blvd., Cupertino, CA 95014. The enclosed report represents the reporting period July 1, 2014 through December 31, 2014, and consists of the Deviation Report and the Report of Required Monitoring.

I certify that, based on information and belief formed after reasonable inquiry, the statements and information contained in this report is true, accurate, and complete.

Name: (Print)	Chow Yip
Signature: Title:	Environmental Engineer – LSCC
Date:	January 30, 2015
Responsible C	Official:
Name: (Print)	Alan Sabawi
Signature: Title:	Plant Manager- LSCC
Date:	January 30, 2015

# Lehigh Southwest Cement Company Major Facility Review Permit – BAAQMD Facility ID # A0017 Report of Required Monitoring Deviation Report for Period July 1, 2014 through December 31, 2014 Report Date January 30, 2015 Page 1 of 1

BAAQMD Source #	Type of Limit	Emission Limit Citation	Emission Limit	Monitoring Requirement Citation	Monitoring Frequency (P/C/N)	Actual Excess	Period of Excess (Date and Time)	Comments (causes, corrective actions, etc.)
S-154	Enhanced Monitoring Agreement	BAAQMD Reg 9 Rule 13 Section 501.2	Not Applicable	No	N	Not Applicable	August 13, 2014 @ 10:20 am.	NOV # A52616, issued on August 13. 2014 for breach of enforcement agreement.
S-154	30 Operating Day Rolling Average	BAAQMD Reg 9 Rule 13 Section 301.6	55 lbs Hg per million tons of Clinker	No	P/30 Operating Day Rolling Average	Greater than 55 lbs Hg per million tons of Clinker	October 31, 2013	NOV # A52617 issued on August 12 2014 for greater than 55 lbs Hg per million tons of Clinker by 30 Operating Day Rolling Average.
S-161	Opacity	BAAQMD 6-301	Ringelmann 1.0	No	N	Greater than 6 min	September 30, 2014 @ 12:57 pm.	NOV # A52620, issued on October 2014 for visible emissions exceed Ringelmann I
S-161	Opacity	BAAQMD 6-301	Ringelmann 1.0	No	N	Greater than 6 min	July 28, 2014 @ 11:00 am.	NOV # A54028, issued on August 13, 2014 for visible emissions exceed Ringelmann I

# Lehigh Southwest Cement Company - Permanente Plant Major Facility Review Permit - BAAQMD Facility ID # A0017 Report of Required Monitoring for Period July 1, 2014 through December 31, 2014 Report Date January 30, 2015 Page 1 of 71

Table - A S-1 GASOLINE DISPENSING STATION										
Type of Limit	Emission Limit Citation	Emission Limit	Monitoring Requirement Citation	Monitoring Frequency (P/C/N)	Monitoring Type	Affected Source	Period of Excess (Date and Time)	Actual Excess	Comments (causes, corrective actions, etc.)	
Throughput	BAAQMD cond # 7523, part 1	Gasoline Dispensing throughput not to exceed 400,000 gallons/year	BAAQMD 8-7-503.1 & 8-7-503.2	P/M	Record keeping		NONE TO REPORT			
Exempt Throughput	BAAQMD 8-7-114	Maximum amount exempt from Phase I is: 1000 gallons per facility for tank integrity leak checking	BAAQMD 8-7-501 and 8-7-503.2	P/E	Records		NONE TO REPORT			
Organic Compounds	BAAQMD 8-7-301.6	All Phase I Equipment (except components with allowable leak rates) shall be leak free (≤3 drops/minute) and vapor tight	BAAQMD 8-7-301.13 and 8-7-407	P/A	Annual Check for Vapor Tightness and Proper Operation of Vapor Recovery System		NONE TO REPORT			
Organic Compounds	BAAQMD 8-7-302.5	All Phase II Equipment (except components with allowable leak rates or at the nozzle/fill-pipe interface) Shall Be: leak free (<3 drops/minute) and vapor fight	BAAQMD 8-7-301.13 and 8-7-407	P/A	Annual Check for Vapor Tightness and Proper Operation of Vapor Recovery		NONE TO REPORT			

# Lehigh Southwest Cement Company -- Permanente Plant Major Facility Review Permit -- BAAQMD Facility ID # A0017 Report of Required Monitoring for Period July 1, 2014 through December 31, 2014 Report Date January 30, 2015 Page 2 of 71

Table - A S-1 Gasoline Dispensing Station										
Type of Limit	Emission Limit Citation	Emission Limit	Monitoring Requirement Citation	Monitoring Frequency (P/C/N)	Monitoring Type	Affected Source	Period of Excess (Date and Time)	Actual Excess	Comments (causes, corrective actions, etc.)	
Organic Compounds	BAAQMD 8-7-301.13	1.0 ml per nozzle per test or the quantity specified in CARB Certification Procedure CP-201, whichever is less	BAAQMD 8-7-301.13 and 8-7-407	P/A	Annual Check for Vapor Tightness and Proper Operation of Vapor Recovery System		NONE TO REPORT			
Discon- nection Liquid Leaks	CARB EO G-70-116-F, paragraph	10 ml per disconnect, averaged over 3 disconnect operations	CARB EO G-70-116-F, paragraph 19 and (effective 6/1/03) BAAQMD 8-7-301.13 and 8- 7-407	P/A	Annual Check for Vapor Tightness and Proper Operation of Vapor Recovery System		NONE TO REPORT			

# Lehigh Southwest Cement Company – Permanente Plant Major Facility Review Permit – BAAQMD Facility ID # A0017 Report of Required Monitoring for Period July 1, 2014 through December 31, 2014 Report Date January 30, 2015 Page 3 of 71

#### Table - B S-17 CLINKER TRANSFER AREA ABATED BY A-436 DUST COLLECTOR (6-DC-49)

Type of Limit	Emission Limit Citation	Emission Limit	Monitoring Requirement Citation	Monitoring Frequency (P/C/N)	Monitoring Type	Affected Source	Period of Excess (Date and Time)	Actual Excess	Comments (causes, corrective actions, etc.)
Opacity	BAAQMD 6-301	Ringelmann 1.0	BAAQMD cond # 16109, part 2	P/Q	Pressure drop monitoring		NONE TO REPORT		
Opacity	BAAQMD cond # 16109, part I	Ringelmann 0.5 or 10% opacity	BAAQMD cond # 16109, part 2 BAAQMD cond # 20751, part 3b	P/Q	Pressure drop monitoring		NONE TO REPORT		
Opacity	40 CFR Subpart LLL	10%	§63.1350(a) (4)	P/Monthly, semiannuall y, annually, as appropriate	Visual inspection (M22)		NONE TO REPORT		
	§63.1348		§63.1349(c)	P/every 5 years	Periodic source test (M9)		NONE TO REPORT		NESHAP Test report Nov / Dec 2012
РМ	BAAQMD 6-310	0.15 gr/dscf	BAAQMD cond # 16109, part 2 BAAQMD cond # 20751, part 3b	P/Q	Pressure drop monitoring		NONE TO REPORT		·
Process weight limit	BAAQMD 6-311	4.10P <sup>0.67</sup> lb/hr, where P is process weight, ton/hr		N			NONE TO REPORT		
РМІО	BAAQMD cond # 16109, part 3	0.006 gr/dscf	BAAQMD cond # 16109, part 2 BAAQMD cond # 20751, part 3b	P/Q	Pressure drop monitoring		NONE TO REPORT	_	

#### Lehigh Southwest Cement Company -- Permanente Plant Major Facility Review Permit -- BAAQMD Facility ID # A0017 Report of Required Monitoring for Period July 1, 2014 through December 31, 2014 Report Date January 30, 2015 Page 4 of 71

#### Table - B S-17 CLINKER TRANSFER AREA ABATED BY A-436 DUST COLLECTOR (6-DC-49) Monitoring Monitoring Emission Period of Comments Type of Limit Monitoring Affected Actual Requirement Citation Frequency (P/C/N) Limit **Emission Limit** Excess (causes, corrective Type Excess Source (Date and Time) Citation actions, etc.) BAAQMD Cement loads not to cond# BAAQMD cond Log/ Record NONE TO Throughput exceed 70,000 P/M

keeping

REPORT

# 16109, part 6

Note: (M#) means 'EPA Test Method #'.

trucks/year

16109, part

### Lehigh Southwest Cement Company -- Permanente Plant Major Facility Review Permit -- BAAQMD Facility ID # A0017 Report of Required Monitoring for Period July 1, 2014 through December 31, 2014 Report Date January 30, 2015 Page 5 of 71

Table - C
S-19 CLINKER STORAGE AREA ABATED BY A-10 (6-DC-45-48), A-447 (6-DC-51), A-448 (6-DC-52), A-449 (6-DC-53), and A-450 (6-DC-54) Dust Collectors

Type of Limit	Emission Limit Citation	Emission Limit	Monitoring Requirement Citation	Monitoring Frequency (P/C/N)	COLLECTORS  Monitoring Type	Affected Source	Period of Excess (Date and Time)	Actual Excess	Comments (causes, corrective actions, etc.)
Opacity	BAAQMD 6-301	Ringelmann 1.0	BAAQMD cond # 18475, parts 2 & 4	P/Q	Pressure drop monitoring		NONE TO REPORT		actions, etc.)
Opacity	BAAQMD 6-301	Ringelmann 1.0	BAAQMD cond # 20753, part 1 for A-10	P/Q	Visual inspection (M22)		NONE TO REPORT		
Opacity	BAAQMD cond # 18475, part 5	Ringelmann 0.5 or 10% opacity	BAAQMD cond # 18475, parts 2 & 4 BAAQMD cond # 20751, part 3b	P/Q	Pressure drop monitoring		NONE TO REPORT		
Opacity	40 CFR Subpart LLL	10%	§63.1350(a) (4)	P/Monthly, semiannuall y, annually, as appropriate	Visual inspection (M22)		NONE TO REPORT		
	§63.1348		§63.1349(c)	P/every 5 years	Periodic source test (M9)		NONE TO REPORT		NESHAP Test report Nov / Dec 2012
РМ	BAAQMD 6-310	0.15 gr/dscf	BAAQMD cond # 18475, part 2 & 4 BAAQMD cond # 20751, part 3b	P/Q	Pressure drop monitoring		NONE TO REPORT		

#### Lehigh Southwest Cement Company – Permanente Plant Major Facility Review Permit – BAAQMD Facility ID # A0017 Report of Required Monitoring for Period July 1, 2014 through December 31, 2014 Report Date January 30, 2015 Page 6 of 71

Table - C S-19 Clinker Storage Area Abated by A-10 (6-DC-45-48), A-447 (6-DC-51), A-448 (6-DC-52), A-449 (6-DC-53), and A-450 (6-DC-54) Dust Collectors

Type of Limit	Emission Limit Citation	Emission Limit	Monitoring Requirement Citation	Monitoring Frequency (P/C/N)	Monitoring Type	Affected Source	Period of Excess (Date and Time)	Actual Excess	Comments (causes, corrective actions, etc.)
Process weight limitation	BAAQMD 6-311	4.10P <sup>0.67</sup> lb/hr, where P is process weight, ton/hr		N			NONE TO REPORT		
Throughput	BAAQMD cond # 18475, part I	Material stored not to exceed 1.75 million	BAAQMD cond # 18475, part 6	P/M	Log/ Record keeping		NONE TO REPORT		

#### Lehigh Southwest Cement Company – Permanente Plant Major Facility Review Permit – BAAQMD Facility ID # A0017 Report of Required Monitoring for Period July 1, 2014 through December 31, 2014 Report Date January 30, 2015 Page 7 of 71

#### Table - D

S-45 WEST SILO TOP CEMENT DISTRIBUTION TOWER ABATED BY A-433 DUST COLLECTOR (7-DC-05), S-46 MIDDLE SILO TOP DISTRIBUTION TOWER ABATED BY A-434 DUST COLLECTOR (7-DC-06), S-47 EAST SILO TOP DISTRIBUTION TOWER ABATED BY A-435 DUST COLLECTOR (7-DC-07), S-48 BULK CEMENT LOADOUT TANK #1 &2 ABATED BY A-420, A-421. A-422, AND A-428 DUST COLLECTORS, S-49 BULK CEMENT LOADOUT TANK #28 ABATED BY A-423, A-424, A-427, AND A-429 DUST COLLECTORS, S-50 BULK CEMENT LOADOUT TANK #29 ABATED BY A-425, A-426. A-427, AND A-429 DUST COLLECTORS, S-54 CEMENT PACKER #1 ABATED BY A-430 DUST COLLECTOR (7-PDC-01), S-55 CEMENT PACKER #2ABATED BY A-431 DUST COLLECTOR (7-PDC-02),

Type of Limit	Emission Limit Citation	Emission Limit	Monitoring Requirement Citation	Monitoring Frequency (P/C/N)	Monitoring Type	Affected Source	Period of Excess (Date and Time)	Actual Excess	Comments (causes, corrective actions, etc.)
Opacity	BAAQMD 6-301	Ringelmann 1.0	BAAQMD cond # 16109, part 2	P/Q	Pressure drop monitoring		NONE TO REPORT		
Opacity	BAAQMD cond # 16109, part	Ringelmann 0.5 or 10% opacity	BAAQMD cond # 16109, part 2 BAAQMD cond # 20751, part 3b	P/Q	Pressure drop monitoring		NONE TO REPORT		
Opacity	40 CFR Subpart LLL	10%	§63.1350(a) (4)	P/Monthly, semiannuall y, annually, as appropriate	Visual inspection (M22)		NONE TO REPORT		
	903.1348	53.1348	§63.1349(c)	P/every 5 years	Periodic source test (M9)		N/A for this reporting period		NESHAP Test report Nov / Dec 2012

Lehigh Southwest Cement Company -- Permanente Plant
Major Facility Review Permit -- BAAQMD Facility ID # A0017
Report of Required Monitoring for Period July 1, 2014 through December 31, 2014
Report Date January 30, 2015
Page 8 of 71

#### Table - D

S-45 WEST SILO TOP CEMENT DISTRIBUTION TOWER ABATED BY A-433 DUST COLLECTOR (7-DC-05), S-46 MIDDLE SILO TOP DISTRIBUTION TOWER ABATED BY A-434 DUST COLLECTOR (7-DC-06), S-47 EAST SILO TOP DISTRIBUTION TOWER ABATED BY A-435 DUST COLLECTOR (7-DC-07), S-48 BULK CEMENT LOADOUT TANK #1 &2 ABATED BY A-420, A-421. A-422, AND A-428 DUST COLLECTORS, S-49 BULK CEMENT LOADOUT TANK #28 ABATED BY A-423, A-424, A-427, AND A-429 DUST COLLECTORS, S-50 BULK CEMENT LOADOUT TANK #29 ABATED BY A-425, A-426. A-427, AND A-429 DUST COLLECTORS, S-54 CEMENT PACKER #1 ABATED BY A-430 DUST COLLECTOR (7-PDC-01), S-55 CEMENT PACKER #2ABATED BY A-431 DUST COLLECTOR (7-PDC-02),

Type of Limit	Emission Limit Citation	Emission Limit	Monitoring Requirement Citation	Monitoring Frequency (P/C/N)	Monitoring Type	Affected Source	Period of Excess (Date and Time)	Actual Excess	Comments (causes, corrective actions, etc.)
РМ	BAAQMD 6-310	0.15 gr/dscf	BAAQMD cond # 16109, part 2 BAAQMD cond # 20751, part 3b	P/Q	Pressure drop monitoring		NONE TO REPORT		
Process weight limitation	BAAQMD 6-311	4.10P <sup>0.67</sup> lb/hr, where P is process weight, ton/hr		Ŋ			NONE TO REPORT		
PM10	BAAQMD cond # 16109, part 3	0.006 gr/dscf	BAAQMD cond # 16109, part 2 BAAQMD cond # 20751, part 3b	P/Q	Pressure drop monitoring		NONE TO REPORT		
Throughput	BAAQMD cond # 16109, part 5	Cement loads not to exceed 70,000 trucks/year	BAAQMD cond # 16109, part 6	P/M	Log/ Record keeping		NONE TO REPORT		

# Lehigh Southwest Cement Company – Permanente Plant Major Facility Review Permit – BAAQMD Facility ID # A0017 Report of Required Monitoring for Period July 1, 2014 through December 31, 2014 Report Date January 30, 2015 Page 9 of 71

	Table - F S-74 Type II Mechanical transfer System abated by A-58 Dust Collector (7-DC-8)											
Type of Limit	Emission Limit Citation	Emission Limit	Monitoring  Requirement  Citation	Monitoring Frequency (P/C/N)	Monitoring Type	Affected Source	Period of Excess (Date and Time)	Actual Excess	Comments (causes, corrective actions, etc.)			
Opacity	BAAQMD 6-301	Ringelmann 1,0	BAAQMD cond # 20751, part 3b	P/Q	Pressure drop monitoring		NONE TO REPORT					
Opacity	40 CFR Subpart LLL	10%	§63.1350(a) (4)	P/Monthly, semiannuall y, annually, as appropriate	Visual inspection (M22)		NONE TO REPORT					
	§63.1348		§63.1349(c)	P/every 5 years	Periodic source test (M9)		NONE TO REPORT		NESHAP Test report Nov / Dec 2012			
Opacity	BAAQMD cond # 6655, part 1	Ringelmann 0.5 or 10% opacity	BAAQMD cond # 6655, part 2 BAAQMD cond # 20751, part 3b	P/Q	Pressure drop monitoring		NONE TO REPORT					
РМ	BAAQMD 6-310	0.15 gr/dscf	BAAQMD cond # 20751, part 3b	P/Q	Pressure drop monitoring		NONE TO REPORT					
Process weight limit	BAAQMD 6-311	4.10P <sup>0.67</sup> ib/hr, where P is process weight, ton/hr		N			NONE TO REPORT	•				
PM10	BAAQMD cond # 6655, part 4	0.006 gr/dscf	BAAQMD cond # 6655, part 3 BAAQMD cond # 20751, part 3b	P/Q	Pressure drop monitoring		NONE TO REPORT					
Throughput	BAAQMD cond # 6655, part 8	Cement throughput not to exceed 1.6 MM tons/yr	BAAQMD cond # 6655, part 9	P/D	Log / Record keeping		NONE TO REPORT					

# Lehigh Southwest Cement Company – Permanente Plant Major Facility Review Permit – BAAQMD Facility ID # A0017 Report of Required Monitoring for Period July 1, 2014 through December 31, 2014 Report Date January 30, 2015 Page 10 of 71

	Table - F S-74 Type II Mechanical transfer System abated by A-58 Dust Collector (7-DC-8)										
Type of Limit	Emission Limit Citation	Emission Limit	Monitoring Requirement Citation	Monitoring Frequency (P/C/N)	Monitoring Type	Affected Source	Period of Excess (Date and Time)	Actual Excess	Comments (causes, corrective actions, etc.)		
Record keeping	BAAQMD cond # 6655, part 6	Hours of operation 6656 per year	BAAQMD cond # 6655, part 9	P/D	Log / Record keeping		NONE TO REPORT				

#### Lehigh Southwest Cement Company – Permanente Plant Major Facility Review Permit – BAAQMD Facility ID # A0017 Report of Required Monitoring for Period July 1, 2014 through December 31, 2014 Report Date January 30, 2015 Page 11 of 71

#### Table – G

S-111 Rail Unloading System abated by A-111 Dust Collector (1-DC-1),
S-112 Additive Hopper Transfer System abated by A-112 Dust Collector (1-DC-2),
S-113 Additive Bin Transfer Facilities abated by A-113 (1-DC-3) and A-114 (1-DC-4) Dust Collectors, S-115 Additive
Storage abated by A-115 (1-DC-5) Dust Collector

Type of Limit	Emission Limit Citation	Emission Limit	Monitoring Requirement Citation	Monitoring Frequency (P/C/N)	Monitoriag Type	Affected Source	Period of Excess (Date and Time)	Actual Excess	Comments (causes, corrective actions, etc.)
Opacity	BAAQMD 6-301	Ringelmann 1.0	BAAQMD cond # 20751, part 3b	P/Q	Pressure Drop Monitoring		NONE TO REPORT		
Opacity	BAAQMD 6-301	Ringelmann 1.0	BAAQMD cond # 20753, part i	P/Q	Visual inspection (M22)		NONE TO REPORT		
Opacity	40 CFR, Subpart Y, §60.252 (c)	20% opacity		И			NONE TO REPORT		
PM	BAAQMD 6-310	0.15 gr/dscf	BAAQMD cond # 20751, part 3b	P/Q	Pressure Drop Monitoring		NONE TO REPORT		
Process weight limitation	BAAQMD 6-311	4.10P <sup>0.67</sup> lb/hr, where P is process weight, ton/hr		Ŋ			NONE TO REPORT		
Through-put	BAAQMD cond # 2786 part D	Clinker production not to exceed 1.6 million tons/year	BAAQMD cond # 2786 part D	P/D	Record keeping		NONE TO REPORT		

Lehigh Southwest Cement Company – Permanente Plant
Major Facility Review Permit – BAAQMD Facility ID # A0017
Report of Required Monitoring for Period July 1, 2014 through December 31, 2014
Report Date January 30, 2015
Page 12 of 71

#### ~Table -- H

S-121 TERTIARY SCALPING SCREEN (2-VS-1-2) ABATED BY A-121 DUST COLLECTOR, S-122 TERTIARY CRUSHER (2-CR-1) ABATED BY A-121 AND A-122 DUST COLLECTORS, S-123 ROCK CONVEYING SYSTEM ABATED BY A-122 AND A-123 DUST COLLECTORS, S-131 ROCK SAMPLING SYSTEM ABATED BY A-131 DUST COLLECTOR,

S-132 Preblend abated by A-132 Dust Collector, S-134 Preblend Storage Bin (4-S-1-2) abated by A-134 Dust Collector

Type of Limit	Emission Limit Citation	Emission Limit	Monitoring Requirement Citation	Monitoring Frequency (P/C/N)	Monitoring Type	Affected Source	Period of Excess (Date and Time)	Actual Excess	Comments (causes, corrective actions, etc.)
Opacity	BAAQMD 6-301	Ringelmann 1.0	BAAQMD cond # 20751, part 3b	P/Q	Pressure Drop Monitoring		NONE TO REPORT		
Opacity	BAAQMD 6-301	Ringelmann 1.0	BAAQMD cond # 20753, part 1	P/Q	Visual inspection (M22)		NONE TO REPORT		
РМ	BAAQMD 6-310	0.15 gr/dscf	BAAQMD cond # 20751, part 3b	P/Q	Pressure Drop Monitoring		NONE TO REPORT		
Process weight limitation	BAAQMD 6-311	4.10P <sup>0.57</sup> lb/hr, where P is process weight, ton/hr		N			NONE TO REPORT		
Through-put	BAAQMD cond # 2786 part D	Clinker production not to exceed 1.6 million tons/year	BAAQMD cond # 2786 part D	P/D	Record keeping		NONE TO REPORT		

### Lehigh Southwest Cement Company – Permanente Plant Major Facility Review Permit – BAAQMD Facility ID # A0017 Report of Required Monitoring for Period July 1, 2014 through December 31, 2014 Report Date January 30, 2015 Page 13 of 71

#### Table – I S-135 Highgrade Storage Bin (4-S-3-4) abated by A-135 Dust Collector, S-151 Homogenizer (5-S-1-2) abated by A-151 and A-152 Dust Collectors, S-153 Kiln Feed System abated by A-153 Dust Collector

Type of Limit	Emission Limit Citation	Emission Limit	Monitoring Requirement Citation	Monitoring Frequency (P/C/N)	Monitoring Type	Affected Source	Period of Excess (Date and Time)	Actual Excess	Comments (causes, corrective actions, etc.)
Opacity	BAAQMD 6-301	Ringelmann 1.0	BAAQMD cond # 20751, part 3b	P/Q	Pressure Drop Monitoring		NONE TO REPORT		
Opacity	BAAQMD 6-301	Ringelmann I.0	BAAQMD cond # 20753, part 1	P/Q	Visual inspection (M22)		NONE TO REPORT		
Opacity	40 CFR Subpart LLL	10%	\$63.1350(a) (4)	P/Monthly, semiannuall y, annually, as appropriate	Visual inspection (M22)		NONE TO REPORT		,
	§63.1348		§63.1349(c)	P/every 5 years	Periodic source test (M9)		NONE TO REPORT		NESHAP Test report Nov / Dec 2012
PM	BAAQMD 6-310	0.15 gr/dscf	BAAQMD cond # 20751, part 3b	P/Q	Pressure Drop Monitoring		NONE TO REPORT		
Process weight limitation	BAAQMD 6-311	4.10P <sup>0.67</sup> lb/hr, where P is process weight, ton/hr		N			NONE TO REPORT		
Through-put	BAAQMD cond # 2786 part D	Clinker production not to exceed 1.6 million tons/year	BAAQMD cond # 2786 part D	P/D }	Record keeping		NONE TO REPORT		

### Lehigh Southwest Cement Company – Permanente Plant Major Facility Review Permit – BAAQMD Facility ID # A0017 Report of Required Monitoring for Period July 1, 2014 through December 31, 2014 Report Date January 30, 2015 Page 14 of 71

#### Table - J S-141 RAW MILL (4-GM-1) ABATED BY A-141 DUST COLLECTOR, S-142 RAW MILL 2 (4-GM-2) ABATED BY A-142 DUST COLLECTOR

Type of Limit	Emission Limit Citation	Emission Limit	Monitoring Requirement Citation	Monitoring Frequency (P/C/N)	Monitoring Type	Affected Source	Period of Excess (Date and Time)	Actual Excess	Comments (causes, corrective actions, etc.)
Opacity	BAAQMD -6-301	Ringelmann 1.0	BAAQMD cond # 20751, part 3a	P/M	Pressure drop monitoring		NONE TO REPORT		
Opacity	BAAQMD 6-301	Ringelmann 1.0	BAAQMD cond # 20753, part I for A-171 & A- 172	P/Q	Visual inspection (M22)		NONE TO REPORT		
0	40 CFR, Subpart LLL,	208/	§63.1350(c)(2)	P/D	Visual inspection (M9)		NONE TO REPORT		
Opacity	§63.1343 (b)(2)	20% opacity	§63.1349(c)	P/every 5 years	Periodic source test (M9)		NONE TO REPORT		NESHAP Test report Nov / Dec 2012
РМ	BAAQMD 6-310	0.15 gr/dscf	BAAQMD cond #11780 part E BAAQMD cond # 20751, part 3a	P/M	Pressure drop monitoring		NONE TO REPORT		
Process weight limitation	BAAQMD 6-311	4.10P <sup>0.67</sup> lb/hr, where P is process weight, ton/hr		N			NONE TO REPORT		

J

### Lehigh Southwest Cement Company – Permanente Plant Major Facility Review Permit – BAAQMD Facility ID # A0017 Report of Required Monitoring for Period July 1, 2014 through December 31, 2014 Report Date January 30, 2015 Page 15 of 71

#### Table - J S-141 RAW MILL (4-GM-1) ABATED BY A-141 DUST COLLECTOR, S-142 RAW MILL 2 (4-GM-2) ABATED BY A-142 DUST COLLECTOR

Type of Limit	Emission Limit Citation	Emission Limit	Monitoring Requirement Citation	Monitoring Frequency (P/C/N)	Monitoring Type	Affected Source	Period of Excess (Date and Time)	Actual Excess	Comments (causes, corrective actions, etc.)
SO2	BAAQMD 9-1-301	0.5 ppm continuously for 3 consecutive minutes or 0.25 ppm averaged over 60 consecutive minutes, or 0.05 ppm averaged over 24 hours		2			NONE TO REPORT		·.
SO2	BAAQMD 9-1-302	300 ppm (dry)		N			NONE TO REPORT		
SO2	BAAQMD cond # 2786, part A (1)	Rejection of 90% of the sulfur in the raw feed plus fuel, not requiring 0.6% sulfur coal as the fuel or 481 lb/hr averaged over the 24 hour day	BAAQMD cond # 2786, part A 3	С	Instack monitoring system		NONE TO REPORT		
РМ	BAAQMD cond #2786 part B (1)	36 lb/hr and 0.02 gr/SDCF	BAAQMD cond #2786 part C BAAQMD cond #20751, part 3a	Р/М	Pressure drop monitoring		NONE TO REPORT		

### Lehigh Southwest Cement Company – Permanente Plant Major Facility Review Permit – BAAQMD Facility ID # A0017 Report of Required Monitoring for Period July 1, 2014 through December 31, 2014 Report Date January 30, 2015 Page 16 of 71

#### Table - J S-141 RAW MILL (4-GM-1) ABATED BY A-141 DUST COLLECTOR, S-142 RAW MILL 2 (4-GM-2) ABATED BY A-142 DUST COLLECTOR

Type of Limit	Emission	Emission Limit	Monitoring Requirement Citation	Monitoring Frequency (P/C/N)	Monitoring Type	Affected Source	Period of Excess (Date and Time)	Actual Excess	Comments (causes, corrective actions, etc.)
Emission limitation	BAAQMD cond #11780, part C (3)	Emission not to exceed 2.3 lb/ton of clinker on a 30- operating day rolling average	BAAQMD cond #11780, part E (1 & 2)	P/D	CEMS/ Record		NONE TO REPORT		
Throughput	BAAQMD cond #2786, part D cond #11780, part D	Clinker production not to exceed 1.6 million tons/year	BAAQMD cond #11780 part E	P/D	Record keeping		NONE TO REPORT		
Temperature	40CFR63.1343 (b)(3)(ii), 40CFR63.1344 (a),(b) and 40CFR63.1349 (b)(3)(ii)	≤ 194.3 <sup>o</sup> C RM on ≤ 197.5 <sup>o</sup> C RM off	40CFR63.1350(f)	c	Temperature Readings	S-141 S-142 S-154	Temperature exceedance reported in NESHAP semi annual summary report for reporting period Jan 1, 2012 to June 30, 2012. Next report for period due July 2012.		NESHAP VEE Test report and PM test conducted in Nov / Dec 2012 and submitted to BAAQMD

#### Lehigh Southwest Cement Company – Permanente Plant Major Facility Review Permit – BAAQMD Facility ID # A0017 Report of Required Monitoring for Period July 1, 2014 through December 31, 2014 Report Date January 30, 2015 Page 17 of 71

#### Table - K S-143 RAW MILL 1 SEPARATOR SYSTEM (4-SE-3) ABATED BY A-143 DUST COLLECTOR, S-144 RAW MILL 2 SEPARATOR CIRCUIT (4-SE-4) ABATED BY A-144 DUST COLLECTOR

		······					<del></del>		
Type of Limit	Emission Limit Citation	Emission Limit	Monitoring Requirement Citation	Monitoring Frequency (P/C/N)	Monitoring Type	Affected Source	Period of Excess (Date and Time)	Actual Excess	Comments (causes, corrective actions, etc.)
Opacity	BAAQMD 6-301	Ringelmann 1.0	BAAQMD ∞nd # 2786, part F	P/Q	Triboflow leak detector		N/A		
Opacity	BAAQMD 6-301	Ringelmann 1.0	BAAQMD cond # 20753, part 1	P/Q	Visual inspection (M22)		NONE TO REPORT		
Opacity	40 CFR Subpart LLL	10%	§63.1350(e)	P/D	Visual inspection (M22)		NONE TO REPORT		
	§63.1347		§63.1349(c)	P/every 5 years	Periodic source test (M9)		NONE TO REPORT		NESHAP Test report Nov / Dec 2012
Opacity	BAAQMD cond # 2786, part F	Ringelmann 0.5	BAAQMD cond # 2786, part F	P/Q	Triboflow leak		N/A		
РМ	BAAQMD 6-310	0.15 gr/dscf	BAAQMD cond # 2786, part F	P/Q	Triboflow leak detector		N/A		
Process weight limitation	BAAQMD 6-311	4.10P <sup>0.67</sup> lb/hr, where P is process weight, ton/hr		N			NONE TO REPORT		

# Lehigh Southwest Cement Company - Permanente Plant Major Facility Review Permit - BAAQMD Facility ID # A0017 Report of Required Monitoring for Period July 1, 2014 through December 31, 2014 Report Date January 30, 2015 Page 18 of 71

	S-154 Pri	ECALCINER KILN	ABATED BY A-		able - L 142 Dust Coll	LECTORS, A	AND A-171 AND A	A-172 Bac	CHOUSES
Type of Limit	Emission Limit Citation	Emission Limit	Monitoring Requirement Citation	Monitoring Frequency (P/C/N)	Monitoring Type	Affected Source	Period of Excess (Date and Time)	Actual Excess	Comments (causes, corrective actions, etc.)
Opacity	BAAQMD 6-301	Ringelmann 1.0	BAAQMD cond # 20751, part 3a	P/M	Pressure drop monitoring		NONE TO REPORT		
Opacity	BAAQMD 6-301	Ringelmann 1.0	BAAQMD cond # 20753, part 1 for A-171 & A- 172	P/Q	Visual inspection (M22)		NONE TO REPORT		į
Opacity	BAAQMD 6-307	Ringelmann 1.0	BAAQMD cond # 20753, part 2 for A-141 & A- 142	P/D	Visual inspection (M9)		NONE TO REPORT		
	40 CFR, Subpart LLL,	300/	§63.1350(c)(2)	P/D	Visual inspection (M9)		NONE TO REPORT		•
Opacity	§63.1343 (b)(2)	20% opacity	§63.1349(c)	P/every 5 years	Periodic source test (M9)		NONE TO REPORT		NESHAP Test report No / Dec 2012
РМ	BAAQMD 6-310	0.15 gr/dscf	BAAQMD cond #11780 part E BAAQMD cond # 20751, part 3a	P/M	Pressure drop monitoring		NONE TO REPORT		
Process weight limitation	BAAQMD 6-311	4.10P <sup>0.67</sup> lb/hr, where P is process weight, ton/hr	,	N			NONE TO REPORT		

Lehigh Southwest Cement Company - Permanente Plant
Major Facility Review Permit - BAAQMD Facility ID # A0017
Report of Required Monitoring for Period July 1, 2014 through December 31, 2014
Report Date January 30, 2015
Page 19 of 71

Table - L S-154 Precalciner Kiln abated by A-141 and A-142 Dust Collectors, and A-171 and A-172 Baghouses										
Type of Limit	Emission Limit Citation	Emission Limit	Monitoring Requirement Citation	Monitoring Frequency (P/C/N)	Monitoring Type	Affected Source	Period of Excess (Date and Time)	Actual Excess	Comments (causes, corrective actions, etc.)	
нсі	BAAQMD cond # 603, part 11	Emission not to exceed 3 ppmv at 7% Oxygen over 30-operating day rolling average; or use the parametric monitor of HCl by not operating below 2.8 ton of dry/slurry lime injection per day, over 30-operating day rolling average	BAAQMD cond # 603, part 11	С	CEMS/ Record keeping		NONE TO REPORT			
Hg	BAAQMD cond#603, part 16	Emission not to exceed 55 lbs/million tons of clinker produced (30- operating day rolling average); 88 lb/yr (12- month rolling average)	BAAQMD cond # 603, part 16	с.	CEMS/ Record keeping		October 31, 2013	Greater than 55 lbs Hg per million tons of Clinker	NOV # A52617 issued August 13, 2014 for gre than 55 lbs Hg per mill tons of Clinker by 30 Operating Day Rollin Average.	

# Lehigh Southwest Cement Company - Permanente Plant Major Facility Review Permit - BAAQMD Facility ID # A0017 Report of Required Monitoring for Period July 1, 2014 through December 31, 2014 Report Date January 30, 2015 Page 20 of 71

Table - L S-154 Precalciner Kiln abated by A-141 and A-142 Dust Collectors, and A-171 and A-172 Baghouses											
Type of Limit	Emission Limit Citation	Emission Limit	Monitoring Requirement Citation	Monitoring Frequency (P/C/N)	Monitoring Type	Affected Source	Period of Excess (Date and Time)	Actual Excess	Comments (causes, corrective actions, etc.)		
тнс	BAAQMD cond # 603, part 21	Emission not to exceed 12 ppmv of total organic HAPs at 7% Oxygen over 30- Operating day rolling average or use the total hydrocarbon (THC) CEMS as a		C	CEMS/ Record keeping		NONE TO REPORT				
		parametric monitor for the total organic HAPs, not to exceed 13,500 ppmv of THC over 30-operating day rolling average									
SO2	BAAQMD 9-1-301	0.5 ppm continuously for 3 consecutive minutes or 0.25 ppm averaged over 60 consecutive minutes, or 0.05 ppm averaged over 24 hours		N			NONE TO REPORT				
SO2	BAAQMD 9-1-302	300 ppm (dry)		N			NONE TO REPORT				

### Lehigh Southwest Cement Company -- Permanente Plant Major Facility Review Permit -- BAAQMD Facility ID # A0017 Report of Required Monitoring for Period July 1, 2014 through December 31, 2014 Report Date January 30, 2015 Page 21 of 71

Table - L S-154 Precalciner Kiln abated by A-141 and A-142 Dust Collectors, and A-171 and A-172 Baghouses											
Type of Limit	Emission Limit Citation	Emission Limit	Monitoring Requirement Citation	Monitoring Frequency (P/C/N)	Monitoring Type	Affected Source	Period of Excess (Date and Time)	Actual Excess	Comments (causes, corrective actions, etc.)		
NOx	BAAQMD cond #11780, part C (3)	Emission not to exceed 2.3 lb/ton of clinker on a 30- operating day rolling average	BAAQMD cond #11780, part E (1 & 2)	P/D	CEMS/ Record keeping		NONE TO REPORT				
NH3	BAAQMD cond #11780, part C (4)	Emission not to exceed 106 ppmv at 7% Oxygen on 6 month, 24-hour rolling average (or 182-day rolling average)	BAAQMD cond #11780, part C (4)	P/D	CEMS/ Record keeping		NONE TO REPORT	•			
Log record keeping	BAAQMD Reg 2 Rule 6 Section 307	Not Applicable	Not Applicable	N	Log/ Record keeping		NONE TO REPORT				
Ammonia Hydroxide	BAAQMD cond #11780, part B (2)	Throughput not to exceed 2,450,000 gallons in any calendar year.	BAAQMD cond #11780, part B (2)Not Applicable	P/D	Record keeping		NONE TO REPORT				
Ammonia Hydroxide	BAAQMD cond #11780, part B (3)	Not to exceed 410 Ammonia Hydroxide delivery trucks in any consecutive 12 month period	BAAQMD cond #11780, part B (3)	P/D	Record keeping		NONE TO REPORT				

# Lehigh Southwest Cement Company - Permanente Plant Major Facility Review Permit - BAAQMD Facility ID # A0017 Report of Required Monitoring for Period July 1, 2014 through December 31, 2014 Report Date January 30, 2015 Page 22 of 71

	Table - L S-154 Precalciner Kiln abated by A-141 and A-142 Dust Collectors, and A-171 and A-172 Baghouses												
Type of Limit	Emission Limit Citation	Emission Limit	Monitoring Requirement Citation	Monitoring Frequency (P/C/N)	Monitoring Type	Affected Source	Period of Excess (Date and Time)	Actual Excess	Comments (causes, corrective actions, etc.)				
Log record keeping	Enhanced Emissions Monitoring Agreement	Not Applicable	Not Applicable	P/Monthly and Quarterly	Record keeping		August 13, 2014 @ 10:20 am.	Not Applicable.	NOV # A52616, issued on August 13. 2014 for breach of enforcement agreement.				
SO2	BAAQMD cond # 2786, part A(I)	Rejection of 90% of the sulfur in the raw feed plus fuel, not requiring 0.6% sulfur coal as the fuel or 481 lb/hr averaged over the 24 hour day. As to the alternative limitation of 481 lbs/hr, sp long as the coal mill emissions are not monitored, SO2 emissions from the kiln mill shall not exceed 423 lbs/hr, and from the coal mill 58 lbs/hr.	BAAQMD cond # 2786, part A (3)	c	In stack monitoring system		NONE TO REPORT						

Lehigh Southwest Cement Company – Permanente Plant
Major Facility Review Permit – BAAQMD Facility ID # A0017
Report of Required Monitoring for Period July 1, 2014 through December 31, 2014
Report Date January 30, 2015
Page 23 of 71

	Table - L S-154 Precalciner Kiln abated by A-141 and A-142 Dust Collectors, and A-171 and A-172 Baghouses											
Type of Limit	Emission Limit Citation	Emission Limit	Monitoring Requirement Citation	Monitoring Frequency (P/C/N)	Monitoring Type	Affected Source	Period of Excess (Date and Time)	Actual Excess	Comments (causes, corrective actions, etc.)			
РМ	BAAQMD cond #2786 part B (1)	36 lb/hr and 0.02 gr/SDCF for S-111, 112, 113, 115, 121, 122, 123, 132,	BAAQMD cond #2786 part C BAAQMD cond # 20751, part 3a	P/M	Pressure drop monitoring		NONE TO REPORT					
Throughput	BAAQMD cond #2786, part D cond #11780, part D	Clinker production not to exceed 1.6 million tons/year	BAAQMD cond #11780 part E	P/D	Record keeping		NONE TO REPORT					
РМ	40 CFR, Subpart LLL §63.1343 (b)(1)	0.3 lb/ton dry feed	§63.1349(c)	P/every 5 · years	Periodic source test (M5)		NONE TO REPORT		NESHAP VEE Test report and PM test conducted in Nov / Dec 2012 and submitted to BAAQMD			
D/F	40 CFR Subpart LLL 63.1343(b)(3)	8.7×10 <sup>-11</sup> gr/dscf @ 7% O2	§63.1349(d)	P/every 2.5 years	Periodic source test (M23)		NONE TO REPORT		Test conducted in Nov / Dec 2012 and submitted t BAAQMD			

### Lehigh Southwest Cement Company – Permanente Plant Major Facility Review Permit – BAAQMD Facility ID # A0017 Report of Required Monitoring for Period July 1, 2014 through December 31, 2014 Report Date January 30, 2015 Page 24 of 71

	Table - L S-154 Precalciner Kiln abated by A-141 and A-142 Dust Collectors, and A-171 and A-172 Baghouses												
Type of Limit	Emission Limit Citation	Emission Limit	Monitoring Requirement Citation	Monitoring Frequency (P/C/N)	Monitoring Type	Affected Source	Period of Excess (Date and Time)	Actual Excess	Comments (causes, corrective actions, etc.)				
Temperature	40CFR63.1343 (b)(3)(ii), 40CFR63.1344 (a),(b) and 40CFR63.1349 (b)(3)(ii)	≤ 194.3 <sup>0</sup> C RM on ≤ 197.5 <sup>0</sup> C RM off	40CFR63.1350(f)	C	Temperature Readings		Temperature exceedance reported in NESHAP semi annual summary report for reporting period Jul 1, 2012 to Dec 31 2012.	,	Test conducted in Nov / Dec 2012 and submitted BAAQMD				

# Lehigh Southwest Cement Company -- Permanente Plant Major Facility Review Permit -- BAAQMD Facility ID # A0017 Report of Required Monitoring for Period July 1, 2014 through December 31, 2014 Report Date January 30, 2015 Page 25 of 71

			S-161 Clin	_	able - M (5-CC-1) ABA	TED BY A-1	61		
Type of Limit	Emission Limit Citation	Emission Limit	Monitoring Requirement Citation	Monitoring Frequency (P/C/N)	Monitoring Type	Affected Source	Period of Excess (Date and Time)	Actual Excess	Comments (causes, corrective actions, etc.)
Opacity	BAAQMD 6-301	Ringelmann 1.0	BAAQMD cond # 20751, part 3a	P/M	Pressure drop monitoring		NONE TO REPORT		
Opacity	BAAQMD 6-301	Ringelmann 1.0	BAAQMD cond # 20753, part 1 for A-190	P/Q	Visual inspection (M22)	S-161	September 30, 2014 @ 12:57 pm and July 28, 2014 @ 11:00 am.	Excess Visible emission greater than 20% opacity	NOV # A52620, issued on October 8, 2014 and NOV # A54028, issued on August 18, 2014 for visible emissions exceed Ringelmann 1
Opacity	BAAQMD 6-301	Ringelmann 1.0	BAAQMD cond # 20753, part 2 for A-161	P/D	Visual inspection (M9)		NONE TO REPORT		
Opacity	40 CFR Subpart LLL §63.1345(a)	10%	§63.1350(d)(2)	P/D P/every 5	Visual inspection (M9) Periodic source		NONE TO REPORT NONE TO		NESHAP Test report
	(2)		§63.1349(c)	years	test (M9)		REPORT		Nov / Dec 2012
РМ	BAAQMD 6-310	0.15 gr/dscf	BAAQMD cond # 20751, part 3a	P/M	Pressure drop monitoring		NONE TO REPORT		
Process weight limitation	BAAQMD 6-311	4.10P <sup>0 67</sup> lb/hr, where P is process weight, ton/hr		N			NONE TO REPORT		
FP	BAAQMD cond #2786, part B (3)	8 lb/hr and 0.01 gr/dscf	BAAQMD cond #2786, part C BAAQMD cond # 20751, part 3a	P/M	Pressure drop monitoring		NONE TO REPORT		

# Lehigh Southwest Cement Company - Permanente Plant Major Facility Review Permit - BAAQMD Facility ID # A0017 Report of Required Monitoring for Period July 1, 2014 through December 31, 2014 Report Date January 30, 2015 Page 26 of 71

	Table - M S-161 Clinker Cooler (5-CC-1) ABATED BY A-161												
Type of Limit	Emission Limit Citation	Emission Limit	Monitoring Requirement Citation	Monitoring Frequency (P/C/N)	Monitoring Type	Affected Source	Period of Excess (Date and Time)	Actual Excess	Comments (causes, corrective actions, etc.)				
Throughput	BAAQMD cond #2786, part D	Clinker production not to exceed 1.6 million tons/year	BAAQMD cond #2786, part D	P/D	Record keeping		NONE TO REPORT						
Emission limit	40 CFR, Subpart LLL, § 63.1342 & § 63.1345	PM not to exceed 0.050 kg/metric ton of feed (dry basis)	40 CFR, Subpart LLL § 63.1349 § 63.1350	P/ every 2.5 years	Source test (M5)		NONE TO REPORT		NESHAP Test report Nov / Dec 2012				
РМ	40 CFR Subpart LLL, §63.1345(a) (1)	0.1 lb/ton dry feed	§63.1349(c)	P/every 2.5 years	Periodic source test (M5)		NONE TO REPORT		NESHAP Test report Nov / Dec 2012				

### Lehigh Southwest Cement Company - Permanente Plant Major Facility Review Permit - BAAQMD Facility ID # A0017 Report of Required Monitoring for Period July 1, 2014 through December 31, 2014 Report Date January 30, 2015 Page 27 of 71

#### Table – N

S-162 CLINKER SILO (5-S-11) ABATED BY A-162 DUST COLLECTOR, S-163 CLINKER SILO (5-S-12) ABATED BY A-163 DUST COLLECTOR, S-164 FREELIME STORAGE BIN ABATED BY A-164 DUST COLLECTOR

S-165 CLINKER TRANSFER SYSTEM ABATED BY A-165 DUST COLLECTOR AND A-190 DUST COLLECTORS

Type of Limit	Emission Limit Citation	Emission Limit	Monitoring Requirement Citation	Monitoring Frequency (P/C/N)	Monitoring Type	Affected Source	Period of Excess (Date and Time)	Actual Excess	Comments (causes, corrective actions, etc.)
Opacity	BAAQMD 6-301	Ringelmann 1.0	BAAQMD cond # 20751, part 3b	P/Q	Pressure drop monitoring		NONE TO REPORT		
Opacity	BAAQMD 6-301	Ringelmann 1.0	BAAQMD cond # 20753, part I	P/Q	Visual inspection (M22)		NONE TO REPORT		
Opacity	40 CFR Subpart LLL	10%	§63.1350(a)(4)	P/Monthly, semiannuall y, annually, as appropriate	Visual inspection (M22)		NONE TO REPORT		
	§63.1348		§63.1349(c)	P/every 5 years	Periodic source test (M9)		NONE TO REPORT		NESHAP Test report Nov / Dec 2012
РМ	BAAQMD 6-310	0.15 gr/dscf	BAAQMD cond # 20751, part 3b	P/Q	Pressure drop monitoring		NONE TO REPORT		
Process weight limitation	BAAQMD 6-311	4.10P <sup>0.67</sup> lb/hr, where P is process weight, ton/hr		N			NONE TO REPORT		
Throughput	BAAQMD cond # 2786, part D	Clinker production not to exceed 1.6 million tons/year	BAAQMD cond # 2786, part D	P/D	Record keeping		NONE TO REPORT		

### Lehigh Southwest Cement Company – Permanente Plant Major Facility Review Permit – BAAQMD Facility ID # A0017 Report of Required Monitoring for Period July 1, 2014 through December 31, 2014 Report Date January 30, 2015 Page 28 of 71

		S-171 KILN CO	AL SYSTEM ABA		ble - O 171 Baghous	E, PULSE JI	ET DUST COLLE	CCTOR	
Type of Limit	Emission Limit Citation	Emission Limit	Monitoring Requirement Citation	Monitoring Frequency (P/C/N)	Monitoring Type	Affected Source	Period of Excess (Date and Time)	Actual Excess	Comments (causes, corrective actions, etc.)
Opacity	BAAQMD 6-301	Ringelmann 1.0	BAAQMD cond # 804, part 1 BAAQMD cond # 20751, part 3b	P/Q	Pressure drop monitoring		NONE TO REPORT		
Opacity	BAAQMD 6-301	Ringelmann 1.0	BAAQMD cond # 20753, part 1	P/Q	Visual inspection (M22)		NONE TO REPORT		
Opacity	40 CFR, Subpart Y, § 60.252 (c)	20% opacity		N			NONE TO REPORT		
PM	BAAQMD 6-310	0.15 gr/dscf	BAAQMD cond # 804, part 1 BAAQMD cond # 20751, part 3b	P/Q	Pressure drop monitoring		NONE TO REPORT		
Process Weight	BAAQMD 6-311	4.10P <sup>0.67</sup> lb/hr, where P is process weight, ton/hr		N			NONE TO REPORT		
PM10	BAAQMD cond # 804, part 2	Particulates not to exceed 3.3 lbs/hr	BAAQMD cond # 20751, part 3b	P/Q	Pressure drop monitoring		NONE TO REPORT		
PM10	BAAQMD cond # 2786, part B (2)	6.6 lb/hr and 0.02 gr/dscf	BAAQMD cond # 2786, part C BAAQMD cond # 20751, part 3b	P/Q	Pressure drop monitoring		NONE TO REPORT		

### Lehigh Southwest Cement Company – Permanente Plant Major Facility Review Permit – BAAQMD Facility ID # A0017 Report of Required Monitoring for Period July 1, 2014 through December 31, 2014 Report Date January 30, 2015 Page 29 of 71

	Table - O S-171 Kiln Coal System abated by A-171 Baghouse, Pulse Jet Dust Collector											
Type of Limit Citation Limit Emission Limit Monitoring Requirement Citation (P/C/N) Monitoring Type Source Period of Excess (Date and Time) Comments (causes, corrective actions, etc.)												
Throughput	BAAQMD cond # 2786. part D	Clinker production not to exceed 1.6 million tons/year	BAAQMD cond # 2786, part D	P/D	Record keeping		NONE TO REPORT					

# Lehigh Southwest Cement Company – Permanente Plant Major Facility Review Permit – BAAQMD Facility ID # A0017 Report of Required Monitoring for Period July 1, 2014 through December 31, 2014 Report Date January 30, 2015 Page 30 of 71

	S	S-172 PRECALCIN	ER COAL MILL		able - P ( A-172 Bagho	use, Puls	E JET DUST CO	LLECTOR	
Type of	Emission Limit Citation	Emission Limit	Monitoring Requirement Citation	Monitoring Frequency (P/C/N)	Monitoring Type	Affected Source	Period of Excess (Date and Time)	Actual Excess	Comments (causes, corrective actions, etc.)
Opacity	BAAQMD 6-301	Ringelmann 1.0	BAAQMD cond # 1004, part 1 BAAQMD cond # 20751, part 3b	P/Q	Pressure drop monitoring	-	NONE TO REPORT		
Opacity	BAAQMD 6-301	Ringelmann 1.0	BAAQMD cond # 20753, part 1	P/Q	Visual inspection (M22)		NONE TO REPORT		
Opacity	40 CFR, Subpart Y, § 60.252 (c)	20% opacity		N			NONE TO REPORT		
РМ	BAAQMD 6-310	0.15 gr/dscf	BAAQMD cond # 1004, part I BAAQMD cond # 20751, part 3b	P/Q	Pressure drop monitoring		NONE TO REPORT		
Process Weight	BAAQMD 6-311	4.10P <sup>0.67</sup> lb/hr, where P is process weight, ton/hr		N			NONE TO REPORT		
PM10	BAAQMD cond#1004, part 2	Particulates not to exceed 3.3 lbs/hr	BAAQMD cond # 20751, part 3b	P/Q	Pressure drop monitoring		NONE TO REPORT		
PM10	BAAQMD cond # 2786, part B (2)	6.6 lb/hr and 0.02 gr/dscf	BAAQMD cond # 2786, part C BAAQMD cond # 20751, part 3b	P/Q	Pressure drop monitoring		NONE TO REPORT		

#### Lehigh Southwest Cement Company – Permanente Plant Major Facility Review Permit – BAAQMD Facility ID # A0017 Report of Required Monitoring for Period July 1, 2014 through December 31, 2014 Report Date January 30, 2015 Page 31 of 71

#### Table - P S-172 PRECALCINER COAL MILL ABATED BY A-172 BAGHOUSE, PULSE JET DUST COLLECTOR Monitoring Monitoring Period of Comments Type of Emission Monitoring Actual Affected **Emission Limit** Requirement Excess (causes, corrective Frequency Limit Limit Citation Source Excess Туре (Date and Time) actions, etc.) Citation (P/C/N) BAAQMD cond # BAAQMD 6.6 lb/hr and 0.02 2786, part C NONE TO Pressure drop PM10 cond # 2786, P/Q gr/dscf BAAQMD cond # monitoring REPORT part B (2) 20751, part 3b BAAQMD Clinker production BAAQMD cond # NONE TO cond # 2786, not to exceed 1.6 P/D Throughput Record keeping 2786, part D REPORT part D million tons/year

# Lehigh Southwest Cement Company – Permanente Plant Major Facility Review Permit – BAAQMD Facility ID # A0017 Report of Required Monitoring for Period July 1, 2014 through December 31, 2014 Report Date January 30, 2015 Page 32 of 71

	Table - R S-176 Rock Plant 1 Storage Pile											
Type of Limit	Emission Limit   Requirement   Frequency   Excess   Causes, corrective actions											
Opacity	Opacity BAAQMD Ringelmann 1.0 N NONE TO REPORT											

# Lehigh Southwest Cement Company – Permanente Plant Major Facility Review Permit – BAAQMD Facility ID # A0017 Report of Required Monitoring for Period July 1, 2014 through December 31, 2014 Report Date January 30, 2015 Page 33 of 71

	Table - S S-187 (S-387) HOPPER AND STORAGE BIN											
Type of Limit	Emission Limit Citation	Emission Limit	Monitoring Requirement Citation	Monitoring Frequency (P/C/N)	Monitoring Type	Affected Source	Period of Excess (Date and Time)	Actual Excess	Comments (causes, corrective actions, etc.)			
Opacity	BAAQMD 6-301	Ringelmann 1.0		N			NONE TO REPORT					
Opacity	40 CFR Subpart OOO §60.672 (b)	10% opacity	N/A	N	N		NONE TO REPORT					
PM	40 CFR Subpart OOO §60.672 (a) (1)	0.022 grains/dscf	N/A	N	N		NONE TO REPORT					
РМ	BAAQMD 6-310	0.15 gr/dscf		N			NONE TO REPORT					
Process weight limitation	BAAQMD 6-311	4.10P <sup>0.67</sup> lb/hr, where P is process weight, ton/hr		N			NONE TO REPORT					

# Lehigh Southwest Cement Company – Permanente Plant Major Facility Review Permit – BAAQMD Facility ID # A0017 Report of Required Monitoring for Period July 1, 2014 through December 31, 2014 Report Date January 30, 2015 Page 34 of 71

	Table - T S-201 Primary Crusher, S-202 Secondary Crusher												
Type of Limit	Emission Limit Citation	Emission Limit	Monitoring Requirement Citation	Monitoring Frequency (P/C/N)	Monitoring Type	Affected Source	Period of Excess (Date and Time)	Actual Excess	Comments (causes, corrective actions, etc.)				
Opacity	BAAQMD 6-307	Ringelmann 1.0 (20% Opacity)		N			NONE TO REPORT						
Opacity	BAAQMD cond # 805, part 1	Ringelmann 1.0 (20% Opacity)		N			NONE TO REPORT						
РМ	BAAQMD 6-310	0.15 gr/dscf		N			NONE TO REPORT						
Process weight limitation	BAAQMD 6-311	4.10P <sup>0.67</sup> lb/hr, where P is process weight, ton/hr		N			NONE TO REPORT						

## Lehigh Southwest Cement Company – Permanente Plant Major Facility Review Permit – BAAQMD Facility ID # A0017 Report of Required Monitoring for Period July 1, 2014 through December 31, 2014 Report Date January 30, 2015 Page 35 of 71

Table – U S-210 Finish Mill (6-GM-1) abated by A-210 Dust Collector (6-DC-17)											
Type of Limit	Emission Limit Citation	Emission Limit	Monitoring Requirement Citation	Monitoring Frequency (P/C/N)	Monitoring Type	Affected Source	Period of Excess (Date and Time)	Actual Excess	Comments (causes, corrective actions, etc.)		
Opacity	BAAQMD 6-301	Ringelmann 1.0	BAAQMD cond # 779, parts 1 & 4	С	сомѕ		NONE TO REPORT				
Opacity	40 CFR	10%	§63.1350(e)	P/D	Visual inspection (M22)		NONE TO REPORT				
	Subpart LLL §63.1347	·	§63.1349(c)	P/every 5 years	Periodic source test (M9)		NONE TO REPORT		NESHAP Test report Nov		
РМ	BAAQMD 6-310	0.15 gr/dscf	BAAQMD cond # 779, parts 1 & 4	С	COMS		NONE TO REPORT				
Process weight limitation	BAAQMD 6-311	4.10P <sup>0.67</sup> lb/hr, where P is process weight, ton/hr		N			NONE TO REPORT				
Opacity	BAAQMD cond # 779, parts 1 & 4	No visible fugitive emission from circuit	BAAQMD cond # 779, parts 1 & 4	С	сомѕ		NONE TO REPORT	·			
Emission limit	BAAQMD cond # 779, part 2	0.006 gr/dscf or 0.9 lbs/hr	BAAQMD cond # 779, part 5	С	COMS		NONE TO REPORT				
Throughput	BAAQMD cond # 779, part 3	Clinker production not to exceed 1.6 million tons/year		P/D	Record keeping		NONE TO REPORT				

## Lehigh Southwest Cement Company - Permanente Plant Major Facility Review Permit - BAAQMD Facility ID # A0017 Report of Required Monitoring for Period July 1, 2014 through December 31, 2014 Report Date January 30, 2015 Page 36 of 71

	Table - V S-211 Separator (6-se-2) abated by A-211 Dust Collector (6-DC-12, 14, 16, 18)											
Type of Limit	Emission Limit Citation	Emission Limit	Monitoring Requirement Citation	Monitoring Frequency (P/C/N)	Monitoring Type	Affected Source	Period of Excess (Date and Time)	Actual Excess	Comments (causes, corrective actions, etc.)			
Opacity	BAAQMD 6-301	Ringelmann 1.0	BAAQMD cond # 1545, parts 1 & 4	С	COMS		NONE TO REPORT					
Opacity	40 CFR Subpart LLL	10%	§63.1350(e)	P/D	Visual inspection (M22)	J	NONE TO REPORT					
	§63.1347	63.1347	§63.1349(c)	P/every 5 years	Periodic source test (M9)		NONE TO REPORT		NESHAP Test report Nov / Dec 2012			
PM	BAAQMD 6- 310	0.15 gr/dscf	BAAQMD cond # 1545, parts 1 & 4	С	COMS		NONE TO REPORT		•			
Process weight limitation	BAAQMD 6- 311	4.10P <sup>0.67</sup> lb/hr, where P is process weight, ton/hr		N			NONE TO REPORT					
PM10	BAAQMD cond # 1545, part 2	0.006 gr/dscf or 3.6 lbs/hr	BAAQMD cond # 1545, parts 1 & 4	С	COMS		NONE TO REPORT					
Throughput	BAAQMD cond # 1545, part 3	Clinker production not to exceed 1.6 million tons/year	BAAQMD cond #11780 part E	P/D	Record keeping		NONE TO REPORT					

### Lehigh Southwest Cement Company -- Permanente Plant Major Facility Review Permit -- BAAQMD Facility ID # A0017 Report of Required Monitoring for Period July 1, 2014 through December 31, 2014 Report Date January 30, 2015 Page 37 of 71

### Table - W

S-216 CLINKER CAKE CONVEYOR (6-BC-13) ABATED BY A-216 DUST COLLECTOR, S-217 CLINKER CAKE CONVEYOR (6-BC-15) ABATED BY A-217 DUST COLLECTOR S-221 CLINKER CAKE FEEDER (6-WF-2) ABATED BY A-221 DUST COLLECTOR, S-231 CLINKER CEMENT PRESSSED CAKE BIN ABATED BY A-231 DUST COLLECTOR (6-SS-2), S-242 CLINKER CAKE FEEDER (6-WF-3) ABATED BY A-242 DUST COLLECTOR

Type of Limit	Emission Limit Citation	Emission Limit	Monitoring Requirement Citation	Monitoring Frequency (P/C/N)	Monitoring Type	Affected Source	Period of Excess (Date and Time)	Actual Excess	Comments (causes, corrective actions, etc.)
Opacity	BAAQMD 6-301	Ringelmann 1.0	BAAQMD cond# 4996, part 2	P/Q	Pressure drop manometer		NONE TO REPORT		-
Opacity	40 CFR Subpart LLL	10%	§63.1350(a)(4)	P/Monthly, semiannually, annually, as appropriate	Visual inspection (M22)		NONE TO REPORT		
	§63.1348		§63.1349(c)	P/every 5 years	Periodic source test (M9)		NONE TO REPORT		NESHAP Test report Nov / Dec 2012
Opacity	BAAQMD cond # 4996, part 1	Ringelmann 0.5	BAAQMD cond # 4996, part 2 BAAQMD cond # 20751, part 3b	P/Q	Pressure drop manometer		NONE TO REPORT		
PM	BAAQMD 6-310	0.15 gr/dscf	BAAQMD cond # 4996, part 2 BAAQMD cond # 20751, part 3b	P/Q	Pressure drop manometer		NONE TO REPORT		
Process weight limitation	BAAQMD 6-311	4.10P <sup>0.67</sup> lb/hr, where P is process weight, ton/hr		N		-	NONE TO REPORT		

### Lehigh Southwest Cement Company – Permanente Plant Major Facility Review Permit – BAAQMD Facility ID # A0017 Report of Required Monitoring for Period July 1, 2014 through December 31, 2014 Report Date January 30, 2015 Page 38 of 71

### Table - W

S-216 CLINKER CAKE CONVEYOR (6-BC-13) ABATED BY A-216 DUST COLLECTOR, S-217 CLINKER CAKE CONVEYOR (6-BC-15) ABATED BY A-217 DUST COLLECTOR S-221 CLINKER CAKE FEEDER (6-WF-2) ABATED BY A-221 DUST COLLECTOR, S-231 CLINKER CEMENT PRESSSED CAKE BIN ABATED BY A-231 DUST COLLECTOR (6-SS-2), S-242 CLINKER CAKE FEEDER (6-WF-3) ABATED BY A-242 DUST COLLECTOR

Type of Limit	Emission Limit Citation	Emission Limit	Monitoring Requirement Citation	Monitoring Frequency (P/C/N)	Monitoring Type	Affected Source	Period of Excess (Date and Time)	Actual Excess	Comments (causes, corrective actions, etc.)
Emission limitation	BAAQMD cond # 4996, part 3	0.006 gr/dscf	BAAQMD cond # 4996, part 2	P/E	Pressure drop monitoring		NONE TO REPORT		
Record keeping	BAAQMD 2-6-503	Hours of operation	BAAQMD cond # 4996, part 5	P/D	Log/ Record keeping		NONE TO REPORT		

## Lehigh Southwest Cement Company – Permanente Plant Major Facility Review Permit – BAAQMD Facility ID # A0017 Report of Required Monitoring for Period July 1, 2014 through December 31, 2014 Report Date January 30, 2015 Page 39 of 71

Table - X
S-218 Air Separator (6-SE-1) abated by A-218 Dust Collector

Type of Limit	Emission Limit Citation	Emission Limit	Monitoring Requirement Citation	Monitoring Frequency (P/C/N)	Monitoring Type	Affected Source	Period of Excess (Date and Time)	Actual Excess	Comments (causes, corrective actions, etc.)
Opacity	BAAQMD 6- 301	Ringelmann 1.0	BAAQMD cond # 4997, parts 1 & 4 BAAQMD cond # 20752, part 1	С	Triboflow leak detector		NONE TO REPORT		
Opacity	40 CFR Subpart LLL	10%	§63.1350(e) BAAQMD cond # 20752, part 2(D)	P/D	Visual inspection (M22)		NONE TO REPORT		
	§63.1347	'	§63.1349(c)	P/every 5 years	Periodic sourœ test (M9)		NONE TO REPORT		NESHAP Test report Nov
Opacity	BAAQMD cond # 4997, part 2	Ringelmann 0.5	BAAQMD cond # 4997, parts 1 & 4 BAAQMD cond # 20752, part 1	С	Triboflow leak detector		NONE TO REPORT		
PM	BAAQMD 6-310	0.15 gr/dscf	BAAQMD cond # 4997, parts 1 & 4 BAAQMD cond # 20752, part 1	С	Triboflow leak detector		NONE TO REPORT		
Process weight limitation	BAAQMD 6-311	4.10P <sup>0.67</sup> lb/hr, where P is process weight, ton/hr		N			NONE TO REPORT		

### Lehigh Southwest Cement Company - Permanente Plant Major Facility Review Permit - BAAQMD Facility ID # A0017 Report of Required Monitoring for Period July 1, 2014 through December 31, 2014 Report Date January 30, 2015 Page 40 of 71

### Table - X S-218 AIR SEPARATOR (6-SE-1) ABATED BY A-218 DUST COLLECTOR Period of Monitoring Monitoring Monitoring Excess (Date and Actual Affected **Emission Limit** Requirement (causes, corrective actions. Frequency Excess Limit Citation Туре Source etc.) Citation (P/C/N) Time) BAAQMD cond # BAAQMD NONE TO 4997, parts 1 & 4 Triboflow leak cond # 4997 0.006 gr/dscf P/E BAAQMD cond # detector REPORT 20752, part 1

NONE TO

REPORT

NONE TO

REPORT

Log/ Record

keeping

Record keeping

P/D

P/D

million tons/year part 5 Note: (M#) means 'EPA Test Method #'.

Hours of operation

Clinker production

not to exceed 1.6

BAAQMD cond #

4997, part 7

BAAQMD cond #

4997, part 7

Type of

Limit

PM10

Record

keeper

Throughput

Emission

part 3

BAAQMD

cond # 4997,

part 7 BAAQMD

cond # 4997,

## Lehigh Southwest Cement Company – Permanente Plant Major Facility Review Permit – BAAQMD Facility ID # A0017 Report of Required Monitoring for Period July 1, 2014 through December 31, 2014 Report Date January 30, 2015 Page 41 of 71

Table - Y S-220 Finish Mill (6-gm-2) abated by A-220 Dust Collector (6-DC-8)											
Type of Limit	Emission Limit Citation	Emission Limit	Monitoring Requirement Citation	Monitoring Frequency (P/C/N)	Monitoring Type	Affected Source	Period of Excess (Date and Time)	Actual Excess	Comments (causes, corrective actions, etc.)		
Opacity	BAAQMD 6-301	Ringelmann 1.0	BAAQMD cond # 4998, parts 1 & 4 BAAQMD cond # 20752, part 1	С	Triboflow leak detector		NONE TO REPORT				
Opacity	40 CFR Subpart LLL	10%	§63.1350(e) BAAQMD cond # 20752, part 2(D)	P/D	Visual inspection (M22)		NONE TO REPORT				
	§63.1347		§63.1349(c)	P/every 5 years	Periodic source test (M9)		NONE TO REPORT		NESHAP Test report Nov Dec 2012		
Opacity	BAAQMD cond # 4998, part 2	Ringelmann 0.5	BAAQMD cond # 4998, parts 1 & 4 BAAQMD cond # 20752, part 1	С	Triboflow leak detector		NONE TO REPORT				
РМ	BAAQMD 6-310	0.15 gr/dscf	BAAQMD cond # 4998, parts 1 & 4 BAAQMD cond # 20752, part 1	С	Triboflow leak detector		NONE TO REPORT				
Process weight limitation	BAAQMD 6-311	4.10P <sup>0.67</sup> lb/hr, where P is process weight, ton/hr		N			NONE TO REPORT				

## Lehigh Southwest Cement Company – Permanente Plant Major Facility Review Permit – BAAQMD Facility ID # A0017 Report of Required Monitoring for Period July 1, 2014 through December 31, 2014 Report Date January 30, 2015 Page 42 of 71

	Table - Y S-220 Finish Mill (6-gm-2) abated by A-220 Dust Collector (6-DC-8)										
Type of Limit	Emission Limit Citation	Emission Limit	Monitoring Requirement Citation	Monitoring Frequency (P/C/N)	Monitoring Type	Affected Source	Period of Excess (Date and Time)	Actual Excess	Comments (causes, corrective actions, etc.)		
PM10	BAAQMD cond # 4998 part 3	0.006 gr/dscf	BAAQMD cond # 4998, parts 1 & 4 BAAQMD cond # 20752, part 1	P/E	Triboflow leak detector		NONE TO REPORT				
Throughput	BAAQMD cond # 4998, part 5	Import 5000 tons for each day the kiln is down in excess of 45 days	BAAQMD cond # 4998, part 7	P/D	Log/ Hours of Operation		NONE TO REPORT				
Throughput	BAAQMD cond # 4998,	Clinker production not to exceed 1.6 million tons/year	BAAQMD cond # 4997, part 7	P/D	Record keeping		NONE TO REPORT		·		

### Lehigh Southwest Cement Company -- Permanente Plant Major Facility Review Permit -- BAAQMD Facility ID # A0017 Report of Required Monitoring for Period July 1, 2014 through December 31, 2014 Report Date January 30, 2015 Page 43 of 71

### Table - Z

S-222 Gypsum feeder (6-wf-4) abated by A-222 Dust Collector (6-DC-4), S-240 Additive Conveyor/bins abated by A-240 Dust Collector (6-DC-21), S-243 Gypsum Feeder (6-WF-9) abated by A-243 Dust Collector (6-DC-9), S-244 Pozzolan Feeder (6-wf-7) abated by A-244 Dust Collector (6-DC-7), S-245 Clay Feeder (6-wf-5) abated by A-245 Dust Collector (6-DC-5)

Type of Limit	Emission Limit Citation	Emission Limit	Monitoring Requirement Citation	Monitoring Frequency (P/C/N)	Monitoring Type	Affected Source	Period of Excess (Date and Time)	Actual Excess	Comments (causes, corrective actions, etc.)
Opacity	BAAQMD 6-301	Ringelmann 1.0	BAAQMD cond # 4995, part 2	P/Q	Pressure drop manometer		NONE TO REPORT		
Opacity	BAAQMD 6-301	Ringelmann 1.0	BAAQMD cond # 20753, part 1	P/Q	Visual inspection (M22)		NONE TO REPORT		
Opacity	40 CFR Subpart LLL	10%	§63.1350(a) (4)	P/Monthly, semiannually, annually, as appropriate	Visual inspection (M22)		NONE TO REPORT		
	§63.1348		§63.1349(c)	P/every 5 years	Periodic source test (M9)		NONE TO REPORT		NESHAP Test report Nov / Dec 2012
Opacity	BAAQMD cond # 4995, part I	Ringelmann 0.5	BAAQMD cond # 4995, part 2	P/Q	Pressure drop manometer		NONE TO REPORT		
PM	BAAQMD 6-310	0.15 gr/dscf	BAAQMD cond # 4995, part 2	P/Q	Pressure drop manometer		NONE TO REPORT		
Process weight limitation	BAAQMD 6-311	4.10P <sup>0.67</sup> lb/hr, where P is process weight, ton/hr		N			NONE TO REPORT		

### Lehigh Southwest Cement Company – Permanente Plant Major Facility Review Permit – BAAQMD Facility ID # A0017 Report of Required Monitoring for Period July 1, 2014 through December 31, 2014 Report Date January 30, 2015 Page 44 of 71

### Table - Z

S-222 Gypsum feeder (6-wf-4) abated by A-222 Dust Collector (6-DC-4), S-240 Additive Conveyor/bins abated by A-240 Dust Collector (6-DC-21), S-243 Gypsum Feeder (6-WF-9) abated by A-243 Dust Collector (6-DC-9), S-244 Pozzolan Feeder (6-wf-7) abated by A-244 Dust Collector (6-DC-7), S-245 Clay Feeder (6-wf-5) abated by A-245 Dust Collector (6-DC-5)

Type of Limit	Emission Limit Citation	Emission Limit	Monitoring Requirement Citation	Monitoring Frequency (P/C/N)	Monitoring Type	Affected Source	Period of Excess (Date and Time)	Actual Excess	Comments (causes, corrective actions, etc.)
PM10	BAAQMD cond # 4995, part 3	0.0013 gr/dscf	BAAQMD cond # 4995, part 2 BAAQMD cond # 20751, part 3b	P/E	Pressure drop monitoring		NONE TO REPORT		
Record keeping	BAAQMD cond # 4995, part 3	Pressure Drop	BAAQMD cond # 4995, part 6	P/Q	Log/ Record keeping		NONE TO REPORT		
Record keeping	BAAQMD 2-6-503	Hours of operation	BAAQMD cond # 4995, part 6	P/D	Log/ Record keeping		NONE TO REPORT		

# Lehigh Southwest Cement Company – Permanente Plant Major Facility Review Permit – BAAQMD Facility ID # A0017 Report of Required Monitoring for Period July 1, 2014 through December 31, 2014 Report Date January 30, 2015 Page 45 of 71

Table - AA S-230 hydraulic Roller Press (6-rp-1) abated by A-230 Dust Collector (6-DC-2)											
Type of Limit	Emission Limit Citation	Emission Limit	Monitoring Requirement Citation	Monitoring Frequency (P/C/N)	Monitoring Type	Affected Source	Period of Excess (Date and Time)	Actual Excess	Comments (causes, corrective actions etc.)		
Opacity	BAAQMD 6-301	Ringelmann 1.0	BAAQMD cond # 4999, part 4 BAAQMD cond # 20752, part 1	С	Triboflow leak detector		NONE TO REPORT				
1	40 CFR Subpart LLL	part LLL 10%	§63.1350(e) BAAQMD cond # 20752, part 2(D)	P/D	Visual inspection (M22)		NONE TO REPORT				
	§63.1347		§63.1349(c)	P/every 5 years	Periodic source test (M9)		NONE TO REPORT		NESHAP Test report Nov Dec 2012		
Opacity	BAAQMD cond # 4999, part 1	Ringelmann 0.5	BAAQMD cond # 4999, part 4 BAAQMD cond # 20752, part 1	С	Triboflow leak detector		NONE TO REPORT				
РМ	BAAQMD 6-310	0.15 gr/dscf	BAAQMD cond # 4999, part 4 BAAQMD cond # 20752, part 1	С	Triboflow leak detector		NONE TO REPORT				
Process weight limitation	BAAQMD 6-311	4.10P <sup>0.67</sup> lb/hr, where P is process weight, ton/hr		N			NONE TO REPORT				

## Lehigh Southwest Cement Company – Permanente Plant Major Facility Review Permit – BAAQMD Facility ID # A0017 Report of Required Monitoring for Period July 1, 2014 through December 31, 2014 Report Date January 30, 2015 Page 46 of 71

	Table - AA S-230 hydraulic Roller Press (6-rp-1) abated by A-230 Dust Collector (6-DC-2)											
Type of Limit	Emission Limit Citation	Emission Limit	Monitoring Requirement Citation	Monitoring Frequency (P/C/N)	Monitoring Type	Affected Source	Period of Excess (Date and Time)	Actual Excess	Comments (causes, corrective actions, etc.)			
PM10	BAAQMD cond # 4999 part 3	0.006 gr/dscf	BAAQMD cond # 4999, part 4 BAAQMD cond # 20752, part 1	P/E	Triboflow leak detector		NONE TO					
Throughput	BAAQMD cond # 4999, part 5	Import 5000 tons for each day the kiln is down in excess of 45 days	BAAQMD cond # 4999, part 7	P/D	Log/ Hours of Operation		NONE TO REPORT					
Throughput	BAAQMD cond # 4999, part 5	Clinker production not to exceed 1.6 million tons/year	BAAQMD cond # 4999, part 7	P/D	Log/ Record keeping		NONE TO REPORT					

## Lehigh Southwest Cement Company - Permanente Plant Major Facility Review Permit - BAAQMD Facility ID # A0017 Report of Required Monitoring for Period July 1, 2014 through December 31, 2014 Report Date January 30, 2015 Page 47 of 71

	Table - BB S-300 Rockplant Wet Aggregate Storage Piles abated by A-300 Water Spray System												
Type of Limit	Emission Limit Citation	Emission Limit	Monitoring Requirement Citation	Monitoring Frequency (P/C/N)	Monitoring Type	Affected Source	Period of Excess (Date and Time)	Actual Excess	Comments (causes, corrective actions, etc.)				
Opacity	BAAQMD 6-301	Ringelmann 1.0	BAAQMD cond # 7252, part 2 & 4	С	Water spray system		NONE TO REPORT						
Opacity	40 CFR Subpart OOO 60.672 (b)	Not to exceed 10% opacity	40 CFR Subpart OOO §60.674	С	Water flow rate & pressure drop		NONE TO REPORT						
PM	40 CFR Subpart OOO 60.672 (a) (1)	0.022 grains/dscf	N/A	N	N		NONE TO REPORT						
Opacity	BAAQMD cond # 7252, part 1	Ringelmann 0.5	BAAQMD cond # 7252, part 6	P/D	Log/Record keeping		NONE TO REPORT						
PM	BAAQMD 6-310	0.15 gr/dscf	BAAQMD cond # 7252, part 6	P/.D	Log/Record keeping		NONE TO REPORT						
FP	BAAQMD 6-311	4.10P <sup>0.67</sup> lb/hr, where P is process weight, ton/hr		N			NONE TO REPORT						

# Lehigh Southwest Cement Company – Permanente Plant Major Facility Review Permit – BAAQMD Facility ID # A0017 Report of Required Monitoring for Period July 1, 2014 through December 31, 2014 Report Date January 30, 2015 Page 48 of 71

	Table - BB S-300 ROCKPLANT WET AGGREGATE STORAGE PILES ABATED BY A-300 WATER SPRAY SYSTEM												
Type of Limit	Emission Limit Citation	Emission Limit	Monitoring Requirement Citation	Monitoring Frequency (P/C/N)	Monitoring Type	Affected Source	Period of Excess (Date and Time)	Actual Excess	Comments (causes, corrective actions, etc.)				
Water flow rate	BAAQMD cond # 7252, part 3	Water flow rate shall be of such quantity over the four storage piles and the system shall operate frequently enough to maintain the surface moisture of the storage piles.	BAAQMD cond # 7252, part 2 & 4	C	Water spray system		NONE TO REPORT						
Wet Surface Condition	BAAQMD cond # 7252, part 4	Completely "surface- wet"	BAAQMD cond # 7252, part 6	P/D	Log/ Record keeping		NONE TO REPORT						
Throughput	BAAQMD cond # 7252, part 5	Stockpiles product not to exceed 1.5 million tons/year	BAAQMD cond # 7252, part 6	P/D	Record keeping		NONE TO REPORT						

## Lehigh Southwest Cement Company – Permanente Plant Major Facility Review Permit – BAAQMD Facility ID # A0017 Report of Required Monitoring for Period July 1, 2014 through December 31, 2014 Report Date January 30, 2015 Page 49 of 71

	Table - CC S-301 Rail Loadout System abated by A-301 Rail Loadout Dust Collector (7-DC-9)											
Type of Limit	Emission Limit Citation	Emission Limit	Monitoring Requirement Citation	Monitoring Frequency (P/C/N)	Monitoring Type	Affected Source	Period of Excess (Date and Time)	Actual Excess	Comments (causes, corrective actions, etc.)			
Opacity	BAAQMD 6-301	Ringelmann 1.0	BAAQMD cond # 7837, part 4 BAAQMD cond # 20751, part 3b	P/Q	Pressure drop monitoring		NONE TO REPORT					
Opacity	40 CFR Subpart LLL	10%	§63.1350(a) (4)	P/Monthly, semiannually, annually, as appropriate	Visual inspection (M22)		NONE TO REPORT					
	§63.1348		. §63.1349(c)	P/every 5 years	Periodic source test (M9)		NONE TO REPORT		NESHAP Test report Nov / Dec 2012			
Opacity	BAAQMD cond # 7837, part 2	Ringelmann 0.5	BAAQMD cond # 7837, part 4 BAAQMD cond # 20751, part 3b	P/Q	Pressure drop monitoring		NONE TO REPORT					
РМ	BAAQMD 6-310	0.15 gr/dscf	BAAQMD cond # 7837, part 4	P/Q	Pressure drop monitoring		NONE TO REPORT					
Process weight limitation	BAAQMD 6-311	4.10P <sup>0.67</sup> lb/hr, where P is process weight, ton/hr		N			NONE TO REPORT					
PM10	BAAQMD cond # 7837 part 5	0.01 gr/dscf	BAAQMD cond # 7837, part 4 BAAQMD cond # 20751, part 3b	P/E	Pressure drop monitoring		NONE TO REPORT					

# Lehigh Southwest Cement Company – Permanente Plant Major Facility Review Permit – BAAQMD Facility ID # A0017 Report of Required Monitoring for Period July 1, 2014 through December 31, 2014 Report Date January 30, 2015 Page 50 of 71

	Table - CC S-301 Rail Loadout System abated by A-301 Rail Loadout Dust Collector (7-DC-9)											
Type of Limit Citation Limit Citation Monitoring Limit Citation Monitoring Limit Citation Citation Monitoring Citation (P/C/N) Monitoring Type Source Source Source Citation (P/C/N) Period of Excess (Date and Time) Comments (causes, corrective action etc.)												
Throughput	BAAQMD cond # 7837, part I	Cement at source not to exceed 312,000 tons/year	BAAQMD cond # 7837, part 7	P/D	Log/ Record keeping		NONE TO REPORT					
Record keeping BAAQMD 2,080 hours of operation/year 7837, part 7 P/D Record keeping NONE TO REPORT												

### Lehigh Southwest Cement Company – Permanente Plant Major Facility Review Permit – BAAQMD Facility ID # A0017 Report of Required Monitoring for Period July 1, 2014 through December 31, 2014 Report Date January 30, 2015 Page 51 of 71

### Table - DD

S-340 COARSE ROCK WITHDRAWAL SYSTEM ABATED BY A-340 BAGHOUSE (8-DC-50), S-341 SCREENS ABATED BY A-341 BAGHOUSE (8-DC-51), S-343 CRUSHED ROCK CONVEYORS ABATED BY A-341 BAGHOUSE (8-DC-51), S-390 CONVEYOR ABATED BY A-390 BAGHOUSE (8-DC-30)

Period of Monitoring Monitoring Comments Type of Emission Monitoring Affected Excess Actual **Emission Limit** Requirement (causes, corrective actions, Frequency (Date and Excess Limit Limit Citation Type Source (P/C/N) etc.) Citation Time) BAAQMD cond # BAAQMD 7247, part 2b Pressure drop NONE TO Opacity Ringelmann 1.0 P/Q 6-301 BAAQMD cond # monitoring REPORT 20751, part 3b 40 CFR 40 CFR Subpart Pressure Drop NONE TO Opacity Subpart OOO 10% opacity 000 P/O monitoring REPORT 60.672 (b) §60.674 40 CFR 40 CFR Subpart N/A for this PM Subpart OOO 0.022 grains/dscf 000 P/E (M5) or (M17) reporting 60.672 (a) (1) §60.675 period BAAQMD cond # BAAQMD 7247, part 2b Pressure drop NONE TO Opacity cond # 7247, Ringelmann 0.5 P/Q BAAOMD cond # monitoring REPORT part 1 20751, part 3b BAAQMD cond # BAAQMD 7247, part 2b Pressure drop NONE TO РМ 0.15 gr/dscf P/Q 6-310 BAAQMD cond # monitoring REPORT 20751, part 3b 4.10P<sup>0.67</sup> lb/hr, where BAAQMD NONE TO FP P is process weight, Ν 6-311 REPORT ton/hr BAAQMD BAAQMD cond # NONE TO Pressure drop PM10 cond # 7247 0.0013 gr/dscf P/E REPORT 7247, part 2 monitoring part 3

### Lehigh Southwest Cement Company - Permanente Plant Major Facility Review Permit - BAAQMD Facility ID # A0017 Report of Required Monitoring for Period July 1, 2014 through December 31, 2014 Report Date January 30, 2015 Page 52 of 71

### Table - DD S-340 COARSE ROCK WITHDRAWAL SYSTEM ABATED BY A-340 BAGHOUSE (8-DC-50), S-341 SCREENS ABATED BY A-341 BAGHOUSE (8-DC-51), S-343 CRUSHED ROCK CONVEYORS ABATED BY A-341 BAGHOUSE (8-DC-51),

S-390 CONVEYOR ABATED BY A-390 BAGHOUSE (8-DC-30)

Type of Limit	Emission Limit Citation	Emission Limit	Monitoring Requirement Citation	Monitoring Frequency (P/C/N)	Monitoring Type	Affected Source	Period of Excess (Date and Time)	Actual Excess	Comments (causes, corrective actions, etc.)
Throughput	BAAQMD cond # 7247, part 5	Total of overburden coarse rock processed 1.5 million tons/year	BAAQMD cond # 7247, parts 8 & 9	P/D	Record keeping		NONE TO REPORT		
Log record keeping	BAAQMD cond # 7247, part 6	Total of combined overburden coarse rock, sub-base rock and class 2 rock processed 2.5 million tons/year	BAAQMD cond # 7247, parts 8 & 9	P/D	Log/ Record ke <del>e</del> ping	•	NONE TO REPORT		
Hours of Operation	BAAQMD cond # 7247, part 7	Total hours of operation 5,660/year	BAAQMD cond # 7247, part 8 & 9	P/D	Log/ Record keeping		NONE TO REPORT		

## Lehigh Southwest Cement Company – Permanente Plant Major Facility Review Permit – BAAQMD Facility ID # A0017 Report of Required Monitoring for Period July 1, 2014 through December 31, 2014 Report Date January 30, 2015 Page 53 of 71

Table - EE S-342 Rock Crushers abated by A-342 Baghouse (8-DC-52)											
Type of Limit	Emission Limit Citation	Emission Limit	Monitoring Requirement Citation	Monitoring Frequency (P/C/N)	Monitoring Type	Affected Source	Period of Excess (Date and Time)	Actual Excess	Comments (causes, corrective actions etc.)		
Opacity	BAAQMD 6-301	Ringelmann 1.0	BAAQMD cond # 7246, part 3 BAAQMD cond # 20752, part 1	C	Triboflow leak		NONE TO REPORT				
Opacity	BAAQMD 6-301	Ringelmann 1.0	BAAQMD cond # 20752, part 2(D)	P/D	Visual inspection (M22)		NONE TO REPORT				
Opacity	40 CFR Subpart OOO 60.672 (b)	10% opacity	40 CFR Subpart OOO §60.674	P/Q	Pressure drop monitoring		NONE TO REPORT				
PM	40 CFR Subpart OOO 60.672 (a) (1)	0.022 grains/dscf	N/A	N	N		NONE TO REPORT				
Opacity	BAAQMD cond # 7246, part 1	Ringelmann 0.5	BAAQMD cond # 7246, part 3 BAAQMD cond # 20752, part 1	С	Triboflow leak detector		NONE TO REPORT				
РМ	BAAQMD 6-310	0.15 gr/dscf	BAAQMD cond # 7246, part 3 BAAQMD cond # 20752, part 1	С	Triboflow leak detector		NONE TO REPORT				
FP	BAAQMD 6-311	4.10P <sup>0.67</sup> lb/hr, where P is process weight,		N			NONE TO REPORT				

### Lehigh Southwest Cement Company – Permanente Plant Major Facility Review Permit – BAAQMD Facility ID # A0017 Report of Required Monitoring for Period July 1, 2014 through December 31, 2014 Report Date January 30, 2015 Page 54 of 71

### Table - EE S-342 ROCK CRUSHERS ABATED BY A-342 BAGHOUSE (8-DC-52) Period of Monitoring Monitoring Comments Type of Emission Monitoring Actual Affected Excess (causes, corrective actions, **Emission Limit** Requirement Frequency (Date and Excess Limit Limit Citation Type Source etc.) (P/C/N) Citation Time) BAAQMD cond # BAAQMD 7246, part 3 NONE TO 0.0013 gr/dscf Triboflow leak PM10 cond # 7246 C REPORT BAAQMD cond # detector part 2 20752, part I BAAOMD Overburden coarse BAAQMD cond # Log/ Record NONE TO Throughput cond # 7246, rock processed 1.5 P/D keeping REPORT 7246, part 9 part 5 million tons/year Overburden coarse BAAQMD rock, Aggregate sub-Log record BAAQMD cond # NONE TO Log/ Record cond # 7246, base and Class 2 base P/D ke<del>c</del>ping 7246, part 9 keeping REPORT part 6 rock processed 2.5 million tons/year BAAQMD Hours of Total hours of BAAQMD cond # Log/ Record NONE TO cond # 7246, P/D Operation operation 5,660/year 7246, part 9 keeping REPORT part 7

## Lehigh Southwest Cement Company – Permanente Plant Major Facility Review Permit – BAAQMD Facility ID # A0017 Report of Required Monitoring for Period July 1, 2014 through December 31, 2014 Report Date January 30, 2015 Page 55 of 71

Table - FF S-344 Rock plant Wet Screen Feed Conveyor abated by A-350 Water Spray System											
Type of Limit	Emission Limit Citation	Emission Limit	Monitoring Requirement Citation	Monitoring Frequency (P/C/N)	Monitoring Type	Affected Source	Period of Excess (Date and Time)	Actual Excess	Comments (causes, corrective actions, etc.)		
Opacity	BAAQMD 6-301	Ringelmann 1.0	BAAQMD cond # 7248, part 5	P/D	Log/Record keeping		NONE TO REPORT				
Opacity	40 CFR Subpart OOO 60.672 (b)	10% opacity	N/A	Z	N		NONE TO REPORT				
РМ	40 CFR Subpart OOO 60.672 (a) (1)	0.022 grains/dscf	N/A	N	N		NONE TO REPORT				
Opacity	BAAQMD cond # 7248, part 1	Ringelmann 0.5	BAAQMD cond # 7248, part 5	P/D	Log/Record keeping		NONE TO REPORT				
РM	BAAQMD 6-310	0.15 gr/dscf	BAAQMD cond # 7248, part 5	P/D	Log/Record keeping		NONE TO REPORT				
FP	BAAQMD 6-311	4.10P <sup>0.67</sup> lb/hr, where P is process weight, ton/hr		N			NONE TO REPORT				
Wet Surface Condition	BAAQMD cond # 7248, part 3	Completely "surface- wet"	BAAQMD cond # 7248, part 5	P/D	Log/ Record keeping		NONE TO REPORT				
Throughput	BAAQMD cond # 7248, part 4	Rock processed not to exceed 1.5 million tons/year	BAAQMD cond # 7248, part 5	P/D	Log/ Record keeping		NONE TO REPORT				

## Lehigh Southwest Cement Company -- Permanente Plant Major Facility Review Permit -- BAAQMD Facility ID # A0017 Report of Required Monitoring for Period July 1, 2014 through December 31, 2014 Report Date January 30, 2015 Page 56 of 71

Table - GG S-350 Rock plant Wet Screen and Conveying abated by A-350 Water Spray System												
Type of Limit	Emission Limit Citation	Emission Limit	Monitoring Requirement Citation	Monitoring Frequency (P/C/N)	Monitoring Type	Affected Source	Period of Excess (Date and Time)	Actual Excess	Comments (causes, corrective actions, etc.)			
Opacity	BAAQMD 6-301	Ringelmann 1.0	BAAQMD cond # 7249, part 5	P/D	Log/Record Keeping		NONE TO REPORT					
Opacity	40 CFR Subpart OOO 60.672 (b)	10% opacity	N/A	N	N		NONE TO REPORT					
РМ	40 CFR Subpart OOO 60.672 (a) (1)	0.022 grains/dscf	N/A	N	N		NONE TO REPORT					
Opacity	BAAQMD cond # 7249, part 1	Ringelmann 0.5	BAAQMD cond # 7249, part 5	P/D	Log/Record keeping		NONE TO REPORT					
РМ	BAAQMD 6-310	0.15 gr/dscf	BAAQMD cond # 7249, part 5	P/D	Log/Record keeping		NONE TO REPORT					
FP	BAAQMD 6-311	4.10P <sup>0.67</sup> lb/hr, where P is process weight, ton/hr		Ŋ			NONE TO REPORT					
Wet Surface Condition	BAAQMD cond # 7249, parts 3 & 4	Completely "surface- wet"	BAAQMD cond # 7249, part 5	P/D	Log/ Record keeping		NONE TO REPORT					

## Lehigh Southwest Cement Company - Permanente Plant Major Facility Review Permit - BAAQMD Facility ID # A0017 Report of Required Monitoring for Period July 1, 2014 through December 31, 2014 Report Date January 30, 2015 Page 57 of 71

	Table - HH S-360 Rockplant Wet Aggregate Loadout System abated by A-360 Water Spray System												
Type of	Emission	Emission Limit	Monitoring Requirement Citation	Monitoring Frequency (P/C/N)	Monitoring Type	Affected Source	Period of Excess (Date and Time)	Actual Excess	Comments (causes, corrective actions, etc.)				
Opacity	BAAQMD 6-301	Ringelmann 1.0	BAAQMD cond # 7250, part 5	P/D	Log/Record keeping		NONE TO REPORT						
Opacity	40 CFR Subpart OOO 60.672 (b)	10% opacity	N/A	N	N		NONE TO REPORT						
PM	40 CFR Subpart OOO 60.672 (a) (1)	0.022 grains/dscf	N/A	N	N		NONE TO REPORT						
Opacity	BAAQMD cond # 7250, part 1	Ringelmann 0.5	BAAQMD cond # 7250, part 5	P/D	Log/Record keeping		NONE TO REPORT						
PM	BAAQMD 6-310	0.15 gr/dscf	BAAQMD cond # 7250, part 5	P/D	Log/Record keeping		NONE TO REPORT						
FP	BAAQMD 6-311	4.10P <sup>0.67</sup> lb/hr, where P is process weight, ton/hr	-	N			NONE TO REPORT						
Wet Surface Condition	BAAQMD cond # 7250, parts 3 & 4	Completely "surface- wet"	BAAQMD cond # 7250, part 5	P/D	Log/ Record keeping		NONE TO REPORT						

### Lehigh Southwest Cement Company – Permanente Plant Major Facility Review Permit – BAAQMD Facility ID # A0017 Report of Required Monitoring for Period July 1, 2014 through December 31, 2014 Report Date January 30, 2015 Page 58 of 71

### Table - II

S-370 AGGREGATE ADDITIVE TRANSFER SYSTEM WITH SILO ABATED BY A-370 WATER SPRAY, S-380 SAND TRANSFER HOPPER, S-381 SAND STORAGE PILE, S-382 WATER CLARIFIER FINES SYSTEM

S-370, S-380, S-381, AND S-382 ALSO ABATED BY HAUL ROAD SPRINKLER SYSTEM

Type of Limit	Emission Limit Citation	Emission Limit	Monitoring Requirement Citation	Monitoring Frequency (P/C/N)	Monitoring Type	Affected Source	Period of Excess (Date and Time)	Actual Excess	Comments (causes, corrective actions, etc.)
Opacity	BAAQMD 6-301	Ringelmann 1.0	BAAQMD cond # 7251, part 5	P/D	Log/Record keeping		NONE TO REPORT		
Opacity	40 CFR Subpart OOO 60.672 (b)	10% opacity	N/A	N	N		NONE TO REPORT		
РМ	40 CFR Subpart OOO 60.672 (a) (1)	0.022 grains/dscf	N/A	N	N	Ţ	NONE TO REPORT		
Opacity	BAAQMD cond # 7251, part 1	Ringelmann 0.5	BAAQMD cond # 7251, part 5	P/D	Log/Record keeping		NONE TO REPORT		
PM	BAAQMD 6-310	0.15 gr/dscf	BAAQMD cond # 7251, part 5	P/D	Log/Record keeping		NONE TO REPORT		
FP	BAAQMD 6-311	4.10P <sup>0.67</sup> lb/hr, where P is process weight, ton/hr		И			NONE TO REPORT		
Wet Surface Condition	BAAQMD cond # 7251, parts 3 & 4	Completely "surface- wet"	BAAQMD cond # 7251, part 5	P/D	Log/ Record keeping		NONE TO REPORT		

## Lehigh Southwest Cement Company - Permanente Plant Major Facility Review Permit - BAAQMD Facility ID # A0017 Report of Required Monitoring for Period July 1, 2014 through December 31, 2014 Report Date January 30, 2015 Page 59 of 71

Table – JJ
S-383 ROCK PLANT 2 CONVEYORS ABATED BY A-384 BAGHOUSE (8-DC-31),
S-384 ROCK PLANT 2 SCREENS ABATED BY A-384 BAGHOUSE (8-DC-31)

		5-384	ROCK PLANT 2	SCREENS AL	BATED BY A-384	4 BAGHOUSE	(8-DC-31)		
Type of Limit	Emission Limit Citation	Emission Limit	Monitoring Requirement Citation	Monitoring Frequency (P/C/N)	Monitoring Type	Affected Source	Period of Excess (Date and Time)	Actual Excess	Comments (causes, corrective actions, etc.)
Opacity	BAAQMD 6-301	Ringelmann 1.0	BAAQMD cond. # 7246 (1)	P/Q	Visual inspection (M22)		NONE TO REPORT		
P,M	BAAQMD 6-310	0.15 gr/dscf		N			NONE TO REPORT		
FP	BAAQMD 6-311	4.10P <sup>0.67</sup> lb/hr, where P is process weight, ton/hr		N			NONE TO REPORT		

Lehigh Southwest Cement Company - Permanente Plant
Major Facility Review Permit - BAAQMD Facility ID # A0017
Report of Required Monitoring for Period July 1, 2014 through December 31, 2014
Report Date January 30, 2015
Page 60 of 71

Table - KK S-412 Finish Mill Additive Bin (6-gm-3) abated by A-218 Dust Collector (6-DC-19)											
Type of Limit	Emission Limit Citation	Emission Limit	Monitoring Requirement Citation	Monitoring Frequency (P/C/N)	Monitoring Type	Affected Source	Period of Excess (Date and Time)	Actual Excess	Comments (causes, corrective actions, etc.)		
Opacity	BAAQMD 6-301	Ringelmann 1.0 ·	BAAQMD cond # 13900, parts 1 & 4 BAAQMD cond # 20752, part 1	С	Triboflow leak detector		NONE TO REPORT				
Opacity	40 CFR Subpart LLL	10%	§63.1350(e) BAAQMD cond # 20752, part 2(D)	P/D	Visual inspection (M22)		NONE TO REPORT				
	§63.1347		§63.1349(c)	P/every 5 years	Periodic source test (M9)		NONE TO REPORT		NESHAP Test report Nov Dec 2012		
Opacity	BAAQMD cond # 13900, part 2	Ringelmann 0.5	BAAQMD cond # 13900, parts 1 & 4	с	Triboflow leak		NONE TO REPORT				
PM ,	BAAQMD 6-310	0.15 gr/dscf	BAAQMD cond # 13900, parts 1 & 4	С	Triboflow leak detector		NONE TO REPORT	:			
FP	BAAQMD 6-311	4.10P <sup>0.67</sup> lb/hr, where P is process weight, ton/hr		N			NONE TO REPORT				
PM10	BAAQMD cond # 13900,	0.006 gr/dscf	BAAQMD cond # 13900, part 4	P/E	Triboflow leak		NONE TO REPORT				

## Lehigh Southwest Cement Company – Permanente Plant Major Facility Review Permit – BAAQMD Facility ID # A0017 Report of Required Monitoring for Period July 1, 2014 through December 31, 2014 Report Date January 30, 2015 Page 61 of 71

Table - KK S-412 Finish Mill Additive Bin (6-gm-3) abated by A-218 Dust Collector (6-DC-19)										
Type of Limit Citation Limit Emission Limit Monitoring Requirement Frequency Citation (P/C/N)  Monitoring Monitoring Affected Excess (Date and Time)  Type Source Type Source Time)  One of Emission Limit Emission Limit Citation (P/C/N)  Monitoring Monitoring Affected Excess (Causes, corrective actions, etc.)										
Throughput	BAAQMD cond # 13900, part 5	Clinker production not to exceed 1.6 million tons/year	BAAQMD cond # 13900, part 6	P/D	Log/ Record keeping		NONE TO REPORT			

## Lehigh Southwest Cement Company – Permanente Plant Major Facility Review Permit – BAAQMD Facility ID # A0017 Report of Required Monitoring for Period July 1, 2014 through December 31, 2014 Report Date January 30, 2015 Page 62 of 71

	· · · · ·	S-414 Kiln Dus	ST ADDITIVE BI		ble - LL ABATED BY A-4	14 Dust Co	OLLECTOR (6	-DC-25)	
Type of Limit	Emission Limit Citation	Emission Limit	Monitoring Requirement Citation	Monitoring Frequency (P/C/N)	Monitoring Type	Affected Source	Period of Excess (Date and Time)	Actual Excess	Comments (causes, corrective actions, etc.)
Opacity	BAAQMD 6-301	Ringelmann 1.0	BAAQMD cond # 13982, part 2 BAAQMD cond # 20751, part 3b	P/Q	Pressure drop manometer		NONE TO REPORT		
Opacity	40 CFR Subpart LLL	10%	§63.1350(a)(4)	P/Monthly, semiannually, annually, as appropriate	Visual inspection (M22)		NONE TO REPORT		
	§63.1348		§63.1349(c)	P/every 5 years	Periodic source test (M9)		NONE TO REPORT		NESHAP Test report Nov / Dec 2012
Opacity	BAAQMD cond # 13982, part 1	Ringelmann 0.5	BAAQMD cond # 13982, part 2 BAAQMD cond # 20751, part 3b	P/Q	Pressure drop manometer		NONE TO REPORT		
PM	BAAQMD 6-310	0.15 gr/dscf	BAAQMD cond # 13982, part 2 BAAQMD cond # 20751, part 3b	P/Q	Pressure drop manometer		NONE TO REPORT		
Process weight limitation	BAAQMD 6-311	4.10P <sup>0.67</sup> lb/hr, where P is process weight, ton/hr		N			NONE TO REPORT		

## Lehigh Southwest Cement Company – Permanente Plant Major Facility Review Permit – BAAQMD Facility ID # A0017 Report of Required Monitoring for Period July 1, 2014 through December 31, 2014 Report Date January 30, 2015 Page 63 of 71

	Table - LL S-414 Kiln Dust Additive Bin (6-SS-13) abated by A-414 Dust Collector (6-DC-25)											
Type of Limit	Emission Limit Citation	Emission Limit	Monitoring Requirement Citation	Monitoring Frequency (P/C/N)	Monitoring Type	Affected Source	Period of Excess (Date and Time)	Actual Excess	Comments (causes, corrective actions, etc.)			
PM10	BAAQMD cond # 13982, part 5	0.01 gr/dscf	BAAQMD cond # 13982, part 2 BAAQMD cond # 20751, part 3b	P/Q	Pressure drop manometer		NONE TO REPORT					
Throughput	BAAQMD cond # 13982, part 4	Cement kiln dust shall not exceed 24,000 tons/year	BAAQMD cond # 13982, part 5	P/Q	Record keeping		NONE TO REPORT					

## Lehigh Southwest Cement Company -- Permanente Plant Major Facility Review Permit -- BAAQMD Facility ID # A0017 Report of Required Monitoring for Period July 1, 2014 through December 31, 2014 Report Date January 30, 2015 Page 64 of 71

	Table - MM S-415 Finish Mill Building Conveyor (6-BC-23) abated by A-415 Dust Collector (6-DC-26)											
Type of Limit	Emission Limit Citation	Emission Limit	Monitoring Requirement Citation	Monitoring Frequency (P/C/N)	Monitoring Type	Affected Source	Period of Excess (Date and Time)	Actual Excess	Comments (causes, corrective actions, etc.)			
Opacity	BAAQMD 6-301	Ringelmann 1.0		P/Q	Pressure drop manometer		NONE TO REPORT					
Opacity	40 CFR Subpart LLL	10%	§63.1350(a)(4)	P/Monthly, semiannually, annually, as appropriate	Visual inspection (M22)		NONE TO REPORT					
	§63.1348		§63.1349(c)	P/every 5 years	Periodic source test (M9)	,	NONE TO REPORT		NESHAP Test report Nov / Dec 2012			
PM	BAAQMD 6-310	0.15 gr/dscf		P/Q	Pressure drop manometer		NONE TO REPORT					
Process weight limitation	BAAQMD 6-311	4.10P <sup>0.67</sup> lb/hr, where P is process weight, ton/hr		N			NONE TO REPORT					
PM10	BAAQMD cond # 21345, part 3	0.006 gr/dscf	BAAQMD cond # 21345, part 3	P/Q	Pressure drop manometer		NONE TO REPORT					
Throughput	BAAQMD cond # 21345, part 1	Shall not exceed 9,900 tons during any 12 month consecutive period	BAAQMD cond # 21345, part 1	P/Q	Record keeping		NONE TO REPORT					
Hours of operation	BAAQMD cond # 21345, part 4	Shall not exceed 9,900 tons during any 12 month consecutive period	BAAQMD cond # 21345, part 4	P/Q	Record keeping		NONE TO REPORT					

## Lehigh Southwest Cement Company - Permanente Plant Major Facility Review Permit - BAAQMD Facility ID # A0017 Report of Required Monitoring for Period July 1, 2014 through December 31, 2014 Report Date January 30, 2015 Page 65 of 71

	Table - NN S-444 Emergency Clinker Diversion Conveyor (5-DDC-1) abated by A-444 Water Spray											
Type of Limit	Emission Limit Citation	Emission Limit	Monitoring Requirement Citation	Monitoring Frequency (P/C/N)	Monitoring Type	Affected Source	Period of Excess (Date and Time)	Actual Excess	Comments (causes, corrective actions, etc.)			
Opacity	BAAQMD 6-301	Ringelmann 1.0	BAAQMD cond # 23416, part 1	N	Visual inspection (M22)	S-444	NONE TO REPORT					
Opacity	40 CFR Subpart LLL	10%	§63.1350(a)(4)	P/Monthly, semiannually, annually, as appropriate	Visual inspection (M22)		NONE TO REPORT					
	§63.1348		§63.1349(c)	P/every 5 years	Periodic source test (M9)		NONE TO REPORT		NESHAP Test report Nov Dec 2012			
Opacity	BAAQMD cond # 23416, part 1	Ringelmann 1,0	BAAQMD cond # 23416, part 1	N	Visual inspection (M22)	S-444	NONE TO REPORT					
Process weight limitation	BAAQMD 6-311	4.10P <sup>0.67</sup> lb/hr, where P is process weight, ton/hr		N			NONE TO REPORT					
Throughput	BAAQMD cond # 23416, part 3	Shall not exceed 75,000 tons during any rolling 365 consecutive day period	BAAQMD cond # 23416, part 3	P/Q	Record keeping		NONE TO REPORT					

## Lehigh Southwest Cement Company - Permanente Plant Major Facility Review Permit - BAAQMD Facility ID # A0017 Report of Required Monitoring for Period July 1, 2014 through December 31, 2014 Report Date January 30, 2015 Page 66 of 71

	Table – OO S-501 Emergency Diesel Generator S-502 Emergency Diesel Generator											
Type of Limit	Emission Limit Citation	Emission Limit	Monitoring Requirement Citation	Monitoring Frequency (P/C/N)	Monitoring Type	Affected Source	Period of Excess (Date and Time)	Actual Excess	Comments (causes, corrective actions etc.)			
Opacity	BAAQMD 6-303	Ringelmann 2.0 for > 3 minutes in any hour or equivalent Opacity		N			NONE TO REPORT					
PM	BAAQMD 6-310	0.15 gr/dscf		N			NONE TO REPORT					
Sulfur content limit	BAAQMD 9-1-304	Sulfur content of liquid fuel <u>not to</u> <u>exceed</u> 0.5% by weight	BAAQMD cond # 18855, part 1	P/E	Fuel Certification		NONE TO REPORT					
Sulfur content limit	BAAQMD cond #18855, part I	Sulfur content of liquid fuel not to exceed 0.05% by	BAAQMD cond # 18855, part !	P/E	Fuel Certification		NONE TO REPORT					

## Lehigh Southwest Cement Company - Permanente Plant Major Facility Review Permit - BAAQMD Facility ID # A0017 Report of Required Monitoring for Period July 1, 2014 through December 31, 2014 Report Date January 30, 2015 Page 67 of 71

### Table - PP S-503 DIESEL PORTABLE COMPRESSOR S-504 DIESEL PORTABLE COMPRESSOR S-505 DIESEL PORTABLE PUMP

	5-505 DIESEL FUNIF												
Type of Limit	Emission Limit Citation	Emission Limit	Monitoring Requirement Citation	Monitoring Frequency (P/C/N)	Monitoring Type	Affected Source	Period of Excess (Date and Time)	Actual Excess	Comments (causes, corrective actions, etc.)				
Hours	"Portable Diesel Engine ATCM"	80 hours per year	Section 93116.2(a)(22)	P/Annual	Hours log		NONE TO REPORT						
Opacity	BAAQMD 6-1	Ringelmann 2.0 for > 3 minutes in any hour or equivalent Opacity		N			NONE TO REPORT						
Replace	"Portable Diesel Engine ATCM"	Replace engine w/in 2 years of Tier 4 availability	Section 93116(b)(1)(B)	N			NONE TO REPORT						
Operate	"Portable Diesel Engine ATCM"	Op Hour Totalizing meter	Section 93116.4(c)(2)(A)	N			NONE TO REPORT						
	BAAQMD 2 - 6 - 501				Hours / fuel		NONE TO						
Records	"Portable Diesel Engine ATCM"	Hours of operation	Section 93116.4(c)(2)(A)	P/M	usage log, nature of activity		REPORT						

## Lehigh Southwest Cement Company – Permanente Plant Major Facility Review Permit – BAAQMD Facility ID # A0017 Report of Required Monitoring for Period July 1, 2014 through December 31, 2014 Report Date January 30, 2015 Page 68 of 71

	Table – QQ S-600 Limestone Quarry Operation											
Type of Limit	Emission Limit Requirement Frequency Excess (causes, corrective actions,											
Nuisance	BAAQMD I-301	Emissions	BAAQMD Cond. #21025(1)	N			NONE TO REPORT	je				
Opacity	BAAQMD 6-301	Ringelmann 1.0	BAAQMD Cond. #21025(2)	N			NONE TO REPORT					
Explosives Usage	BAAQMD Cond. #21025(3)	80 hours per year	BAAQMD Cond. #21025(3)	P/Monthly	Recordkeeping		NONE TO REPORT					

### Lehigh Southwest Cement Company – Permanente Plant Major Facility Review Permit – BAAQMD Facility ID # A0017 Report of Required Monitoring for Period July 1, 2014 through December 31, 2014 Report Date January 30, 2015 Page 69 of 71

Table – RR S-601 (9-DH-1) Limestone Quarry Hopper abated by A4501 Water Spray System											
Type of Limit	Emission Limit Citation	Emission Limit	Monitoring Requirement Citation	Monitoring Frequency (P/C/N)	Monitoring Type	Affected Source	Period of Excess (Date and Time)	Actual Excess	Comments (causes, corrective actions, etc.)		
Opacity	BAAQMD 6-301	Ringelmann 1.0	BAAQMD cond # 23896, part 2	N			NONE TO REPORT				
Opacity	40 CFR Subpart OOO §60.672 (b)	10% opacity	N/A	N	N		NONE TO REPORT				
РМ	40 CFR. Subpart OOO §60.672 (a) (1)	0.022 grains/dscf	N/A	N	N		NONE TO REPORT				
РМ	BAAQMD 6-310	0.15 gr/dscf		N			NONE TO REPORT				
Process weight limitation	BAAQMD 6-311	4.10P <sup>0.67</sup> lb/hr, where P is process weight, ton/hr		И			NONE TO REPORT				

## Lehigh Southwest Cement Company – Permanente Plant Major Facility Review Permit – BAAQMD Facility ID # A0017 Report of Required Monitoring for Period July 1, 2014 through December 31, 2014 Report Date January 30, 2015 Page 70 of 71

### Table - SS S-606 Storage Piles Area #1 abated by A-606 Water Spray System S-607 Storage Piles Area #2 abated by A-607 Water Spray System

Type of Limit	Emission Limit Citation	Emission Limit	Monitoring Requirement Citation	Monitoring Frequency (P/C/N)	Monitoring Type	Affected Source	Period of Excess (Date and Time)	Actual Excess	Comments (causes, corrective actions, etc.)
Opacity	BAAQMD 6-301	Ringelmann 1.0	BAAQMD cond # 24274, part 2	С	Water spray system		NONE TO REPORT		
Opacity	BAAQMD cond # 24274, part 2	Ringelmann 0.5	BAAQMD cond # 24274, part 2	P/D	Log/Record keeping		NONE TO REPORT		
PM	BAAQMD 6-310	0.15 gr/dscf	BAAQMD cond # 7252, part 6	P/.D	Log/Record keeping		NONE TO REPORT		
FP	BAAQMD 6-311	4.10P <sup>0.67</sup> lb/hr, where P is process weight, ton/hr		N			NONE TO REPORT		
Abate with Water	BAAQMD cond # 24274, part 3	Shall abate storage piles as necessary w/ A-606, A-607, respectively, to maintain Compliance w/ part 2	BAAQMD cond # 24274, part 3	P/D	. Water spray system		NONE TO REPORT		

## Lehigh Southwest Cement Company – Permanente Plant Major Facility Review Permit – BAAQMD Facility ID # A0017 Report of Required Monitoring for Period July 1, 2014 through December 31, 2014 Report Date January 30, 2015 Page 71 of 71

### Table - SS S-606 Storage Piles Area #1 abated by A-606 Water Spray System S-607 Storage Piles Area #2 abated by A-607 Water Spray System

Type of Limit	Emission Limit Citation	Emission Limit	Monitoring Requirement Citation	Monitoring Frequency (P/C/N)	Monitoring Type	Affected Source	Period of Excess (Date and Time)	Actual Excess	Comments (causes, corrective actions, etc.)
Throughput	BAAQMD cond # 24274, part 1	Stockpiles product any 12- consecutive month period: S-606 in tpy: Coal → 198,400 Coke → 171,034 Bauxite → 60,000 Iron Ore → 50,000 S-607 in tpy: 1" agg → 20,000 1/4" agg → 200,000 Slag → 20,000	BAAQMD cond # 24274, part 4	Р/М	Record keeping	·	NONE TO REPORT		